



Permit with introductory note

Pollution Prevention and Control (England & Wales) Regulations 2000

**Avonmouth Waste Treatment Facility
Smoke Lane
Avonmouth
Bristol
BS11 0YA**

Permit number

RP3735XP

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Introductory note

This introductory note does not form a part of the Permit

The following Permit is issued under Regulation 10 of the Pollution Prevention and Control (England and Wales) Regulations 2000 (S.I.2000 No.1973), as amended, ("the PPC Regulations") to operate an installation carrying out some of the activities covered by the descriptions in Section 5.3 Part A(1)(a), 5.3 Part A(1)(b), 5.3 Part A(1)(c)(i), 5.3 Part A(1)(c)(ii), 5.4 Part A(1)(a) and Section 5.1 Part A(1)(f) in Part 1 of Schedule 1 of the PPC Regulations, to the extent authorised by the Permit namely:

Section 5.3 Part A(1)(a) Disposal of hazardous waste (other than by incineration or landfill) in a facility with a capacity of more than 10 tonnes per day

Section 5.3 Part A(1)(b) Disposal of waste oils (other than by incineration or landfill) in a facility with a capacity of more than 10 tonnes per day

Section 5.3 Part A(1)(c)(i) Disposal of non-hazardous waste in a facility with a capacity of more than 50 tonnes per day - biological treatment, not being treatment specified in any paragraph other than paragraph D8 of Annex IIA to Council Directive 75/442/EEC, which results in final compounds or mixtures which are discarded by means of any of the operations numbered D1 to D12 in that Annex (D8)

Section 5.3 Part A(1)(c)(ii) Disposal of non-hazardous waste in a facility with a capacity of more than 50 tonnes per day - physico-chemical treatment, not being treatment specified in any paragraph other than paragraph D9 in Annex IIA to Council Directive 75/442/EEC, which results in final compounds or mixtures which are discarded by means of any of the operations numbered D1 to D12 in that Annex (for example, evaporation, drying, calcination, etc.) (D9).

Section 5.4 Part A(1)(a) Recovering by distillation of any oil or organic solvent

Section 5.1 Part A(1)(f) The incineration, other than incidentally in the course of burning solid or liquid waste, of any gases containing halogens in a plant which is not an incineration plant or a co-incineration plant

Aspects of the operation of the Permitted Installation which are not regulated by conditions of the Permit are subject to the condition implied by Regulation 12(10) of the PPC Regulations, i.e. the Operator shall use the best available techniques for preventing or, where that is not practicable, reducing emissions from the Permitted Installation.

Techniques include both the technology used and the way in which the Permitted Installation is designed, built, maintained, operated and decommissioned.

In some sections of the Permit conditions require the Operator to use Best Available Techniques (BAT), in each of the aspects of the management of the Permitted Installation, to prevent and where that is not practicable to reduce emissions. The conditions do not explain what is BAT. In determining BAT, the Operator should pay particular attention to relevant sections of the IPPC Sector guidance, appropriate Horizontal guidance and other relevant guidance.

A non-technical description of the Permitted Installation is given in the Application, but the main features of the Permitted Installation are as follows.

The Permitted Installation has operated as a waste oil and solvent recovery facility since 1961 and its primary processes are biological treatment of non-hazardous aqueous wastes, filtration and gravity separation of oil/water/sludge for waste oil recovery and distillation of waste solvents for solvent recovery. Final products produced from the waste are recovered waste oil, "gunwash" (a general purpose solvent thinner/cleaner), specific solvents such as xylene and a waste-derived support fuel for offsite heat generation.

There are two live steam stills on the site and one wiped film evaporator and the processing capacity varies according to the material involved. Under favourable conditions the steam still can handle 32 m³/day and the wiped film evaporator can process 29 m³/day.

The Permitted Installation is situated on an industrial estate in Avonmouth (Grid Reference ST 5268 8049) and is approximately 8 kilometres from Bristol city centre. The Permitted Installation is within the Agency's 1 in a 100 floodplain but, although within 2 km of a Special Protection Area (SPA), it is not hydraulically connected to any watercourse. Two sides of the Permitted Installation are bordered by water ditches that once formed part of the area's "rhyme" water drainage scheme. These ditches are isolated from other surface watercourses and other rhynes and are not considered controlled waters. The underlying geology is that of alluvial clay and Mercia Mudstone.

The Permitted Installation covers an area of some 1.3 hectares and is divided into 28, separately bunded, containment areas. The whole of the Permitted Installation's surface is, or will be, sealed with an impermeable pavement with surface water run off being collected and treated before disposal offsite or directed to the on-site rhyme system for re-use. The Permitted Installation is a lower tier COMAH site and the oil and solvent recovery processes are physically separated within the Permitted Installation and zoned in accordance with COMAH requirements.

There are no emissions to water or land. At the time of Permit issue air emissions, excluding fugitive emissions, from the Permitted Installation consist of fume emissions from the boiler stack and fume emissions from kerosene scrubber used to abate VOCs. Emissions from solvent tanks are controlled/extracted by vacuum and directed to the scrubber. All emissions to sewer pass through the on-site biological effluent treatment plant.

During 2006 a thermal oxidiser will be installed to replace the kerosene scrubber. The application also includes BAT proposals to improve effluent quality with the installation of anaerobic digestion (AD) equipment. This is to be of a modular design, two units initially with up to 6-10 in future. Emissions from the AD's will, initially, will be flared off or directed to the thermal oxidiser. In the long term it is considered that the AD emissions have the potential for energy recovery.

The Operator's Environmental Management System is externally accredited to ISO 14001 and registered under ISOQAR.

Note that the Permit requires the submission of certain information to the Agency (see Sections 4 and 5). In addition, the Agency has the power to seek further information at any time under regulation 28 to the PPC Regulations provided that it acts reasonably.

Other PPC Permits relating to this installation		
Permit holder	Permit Number	Date of Issue
N/A		

Other activities may take place on the site of this Permitted Installation which are not regulated under this Permit or any other PPC Permit referred to in the Table above.

Other existing Licences/Authorisations/Registrations relating to this site			
Holder		Reference Number	Date of issue
Augean Limited	Treatment	Waste Management Licence EAWML/27219	10/02/92

Note that the waste management licence shall cease to have effect if and to the extent that the treatment, keeping or disposal of waste authorised by the licence is authorised by this permit.

Superseded Waste Management Licence/ Partially Superseded Waste Management Licence/ Authorisations/ Consents relating to this installation			For Waste Management Licence state whether fully superseded or partially superseded
Holder	Reference Number	Date of Issue	
Chemical Recoveries Ltd	Waste Management Licence EAWML/27219	10/02/92	Partially superseded
Chemical Recoveries Ltd	IPC Authorisation AG8535	31/0793	

Public Registers

Considerable information relating to Permits including the Application is available on public registers in accordance with the requirements of the PPC Regulations. Certain information may be withheld from public registers where it is commercially confidential or contrary to national security.

Variations to the Permit

This Permit may be varied in the future (by the Agency serving a Variation Notice on the Operator). If the Operator itself wants any of the Conditions of the Permit to be changed, it must submit a formal Application. The Status Log within the Introductory Note to any such Variation Notice will include summary details of this Permit, variations issued up to that point in time and state whether a consolidated version of the Permit has been issued.

Surrender of the Permit

Before this Permit can be wholly or partially surrendered, an Application to surrender the Permit has to be made by the Operator. For the application to be successful, the Operator must be able to demonstrate to the Agency that there is no pollution risk and that no further steps are required to return the site to a satisfactory state.

Transfer of the Permit or part of the Permit

Before the Permit can be wholly or partially transferred to another person, an Application to transfer the Permit has to be made jointly by the existing and proposed holders. A transfer will be allowed unless the Agency considers that the proposed holder will not be the person who will have control over the operation of the Permitted Installation or will not comply with the conditions of the transferred Permit. If, however, the Permit authorises the carrying out of a specified waste management activity, the transfer will only be allowed if the proposed holder is also considered to be "a fit and proper person" as required by the PPC Regulations.

Talking to us

Please quote the Permit Number if you contact the Agency about this Permit.

To give a Notification under Condition 5.1.1, the Operator should use the Incident Hotline telephone number (0800 80 70 60) or any other number notified in writing to the Operator by the Agency for that purpose.

Status log

Detail	Date	Response Date
Application AP3131SX	Received 26/08/05	
Clarification of data (waste streams)	Various communications 28/11/05 – 20/12/05	01/12/05 –05/01/06
Clarification of data (air emissions)	Various communications 12/12/05 – 23/12/05	18/12/05 –05/01/06
Request to extend determination to 28/02/06	Request dated 12/12/05	Request accepted 15/12/05
Request to extend determination to 31/03/06	Request dated 26/02/06	Request accepted 28/02/06
Permit determined	05/05/06	
Permit Transferred (RP3735XP)	29/8/2008	

End of Introductory Note.

Permit
Pollution Prevention and Control
Regulations 2000



**ENVIRONMENT
AGENCY**

Permit

Permit number
RP3735XP

The Environment Agency (the Agency) in exercise of its powers under Regulation 10 of the Pollution Prevention and Control (England and Wales) Regulations (SI 2000 No 1973), hereby authorises **Augean Treatment Limited** ("the Operator"),

whose Registered Office is
**4, Rudgate Court,
Walton,
Wetherby,
West Yorkshire,
LS23 7BF.**

Company registration number 4062656

to operate an Installation at

**Avonmouth Waste Treatment Facility
Smoke Lane
Avonmouth
Bristol
BS11 0YA**

to the extent authorised by and subject to the conditions of this Permit.

Signed	Date of Transfer
	29/08/2008

Thomas Ruffell – Permitting Team Leader, National Permitting Service – Nottingham
Authorised to sign on behalf of the Agency

Conditions

1 General

1.1 Permitted activities

1.1.1 The Operator is authorised to carry out the activities and the associated activities specified in Table 1.1.1.

Activity listed in Schedule 1 of the PPC Regulations or Directly-associated Activity	Description of Specified Activity and WFD Annex IIA and IIB operations	Permitted Capacity of Specified Activity	(waste types by EWC)
Section 5.3 Part A(1)(a) Disposal of hazardous waste (other than by incineration or landfill) in a facility with a capacity of more than 10 tonnes per day by physico-chemical treatment	Hazardous aqueous waste disposal D9 filtration, gravity separation, pH balancing, centrifuge	Tank Farm 1 (4871 tonnes) Tanks O 1 – O 52, O 60 - O 69, OA – OD on Site Map 1 dated 23 January 2006	See Schedule 6A
	Support fuel blending D13 mixing or blending	Tank Farm 3 (2000 tonnes) Tanks S 1 – S 93 including drum yard on Site Map 1 dated 23 January 2006	See Schedule 6B

Table 1.1.1			
Activity listed in Schedule 1 of the PPC Regulations or Directly-associated Activity	Description of Specified Activity and WFD Annex IIA and IIB operations	Permitted Capacity of Specified Activity	(waste types by EWC)
Section 5.3 Part A(1)(b) Disposal of waste oils (other than by incineration or landfill) in a facility with a capacity of more than 10 tonnes per day by physico-chemical treatment	Waste oil recovery R3 filtration, separation by gravity to recover oil, D9 pH balancing, centrifuge	Tank Farm 1 (4871 tonnes) Tanks O 1 – O 52, O 60 - O 69, OA – OD on Site Map 1 dated 23 January 2006	See Schedule 6C
Section 5.3 Part A(1)(c)(ii) Disposal of non-hazardous waste in a facility with a capacity of more than 50 tonnes per day by physico-chemical treatment, not being treatment specified in any paragraph other than paragraph D9 in Annex IIA to Council Directive 75/442/EEC, which results in final compounds or mixtures which are discarded by means of any of the operations numbered D1 to D12 in that Annex (for example, evaporation, drying, calcination, etc.) (D9).	Non-hazardous aqueous waste for physico-chemical treatment D9 filtration, separation by gravity or centrifuge, pH balancing D13 Blending	Tank Farm 1 (4871 tonnes) Tanks O 1 – O 52, O 60 - O 69, OA – OD on Site Map 1 dated 23 January 2006	See Schedule 6D
Section 5.3 Part A(1)(c)(i) Disposal of non-hazardous waste in a facility with a capacity of more than 50 tonnes per day by biological treatment, not being treatment specified in any paragraph other than paragraph D8 in Annex IIA to Council Directive 75/442/EEC, which results in final compounds or mixtures which are discarded by means of any of the operations numbered D1 to D12 in that Annex (D8).	D8 Biological treatment of aqueous waste	Tank Farm 2 (1000 tonnes) Tanks TE 1 – TE 35, O 54, O 55, O70 – O79 on Site Map 1 dated 23 January 2006	See Schedule 6E
Section 5.4 Part A(1)(a) Recovering by distillation of any oil or organic solvent	Recovery of solvents, other organic substances and oil by distillation R2, R3, R9 filtration, distillation	Tank Farm 3 (2000 tonnes) Tanks S 1 – S 93 including drum yard on Site Map 1 dated 23 January 2006 Live steam stills, 32m ³ /day Wiped film evaporator, 29 m ³ /day	See Schedule 6F
Section 5.1 Part A(1)(f) The incineration, other than incidentally in the course of burning solid or liquid waste, of any gases containing halogens in a plant which is not an incineration plant or a co-incineration plant	Thermal oxidation of solvent vapours prior to discharge to air, from transfer of vapours to discharge of combustion gases		

Table 1.1.1			
Activity listed in Schedule 1 of the PPC Regulations or Directly-associated Activity	Description of Specified Activity and WFD Annex IIA and IIB operations	Permitted Capacity of Specified Activity	(waste types by EWC)
Directly associated activity	Support fuel blending R3 mixing or blending	Tank Farm 3 (2000 tonnes) Tanks S 1 – S 93 including drum yard on Site Map 1 dated 23 January 2006	See Schedule 6B
Directly associated activity	Production of heat in gas/gas oil fired boilers, from receipt of fuel to discharge of combustion gases		
Directly associated activity	Storage of surface water run-off in on-site rhyme and other storage containers, provided that, at the point of discharge to the rhyme or other storage containers, there are no visible signs of oil or grease		

1.1.2 Where there are wastes on site that are not subject to this Permit then the waste subject to the activities authorised under condition 1.1.1 shall be clearly identified.

1.2 Site

1.2.1 The activities authorised under condition 1.1.1 shall not extend beyond the Site, being the land shown edged in green on the Site Plan at Schedule 5 to this Permit.

1.3 Overarching management condition

1.3.1 Without prejudice to the other conditions of this Permit, the Operator shall implement and maintain a management system, organisational structure and allocate resources that are sufficient to achieve compliance with the limits and conditions of this Permit.

1.4 Improvement programme

1.4.1 The Operator shall complete the improvements specified in Table 1.4.1, by the date specified in that table, and shall send written notification of the date of completion of each requirement to the Agency within 14 days of the completion of each such requirement.

Table 1.4.1: Improvement programme		
Reference	Requirement	Date to be achieved by
IC1	The Operator shall produce and implement written procedures (and any amendments to them) that accord with section 2.1.1 (Pre-acceptance procedures) of Sector Guidance Note IPPC S5.06, December 2004, to assess waste prior to acceptance on the site.	01/09/06
IC2	The Operator shall implement, and maintain throughout the operational life of the Installation, written procedures that accord with section 2.1.2 (Acceptance procedures) of Sector Guidance Note IPPC S5.06, December 2004, to cover: Checking paperwork; unloading to allow for inspection and sampling; location of designated sampling points; visual load inspection; labelling; sampling and sample retention systems; verification and compliance testing; rejection and quarantine criteria; record keeping; decision system regarding acceptance, rejection, treatment options; periodic review of pre-acceptance information.	01/09/06
IC3	The Operator shall implement, and maintain throughout the operational life of the Installation, written procedures that accord with section 2.1.3 (Storage procedures) of Sector Guidance Note S5.06, December 2004, to cover: Location of storage areas including quarantine area; storage infrastructure; condition of tanks, drums and other containers; stock control; segregated storage; site security; fire risk.	01/09/06
IC4	The Operator shall repair the cracks in the concrete surfaces on the site to a standard that accords with section 2.2.5 (Fugitive emissions to surface water, sewer and groundwater) of Sector Guidance Note IPPC S5.06, December 2004.	01/01/07
IC5	The Operator shall produce and implement written procedures (and any amendments to them) that accord with section 2.2.5 (Fugitive emissions to surface water, sewer and groundwater) and section 2.3 (Management) of Sector Guidance Note IPPC S5.06, December 2004 to cover the regular inspection and maintenance of the installation's containment systems including tanks, pipework, bunds, surfaces and sumps.	01/01/07
IC6	The Operator shall produce written proposals for the installation of the thermal oxidiser and anaerobic digesters. The proposals shall be submitted to the Agency for approval prior to installation.	01/01/07

Table 1.4.1: Improvement programme		
Reference	Requirement	Date to be achieved by
IC7	The Operator shall produce and implement written procedures, subject to approval by the Agency, for the commissioning and maintenance of the thermal oxidiser and anaerobic digesters. The commissioning procedures for the thermal oxidiser shall include monitoring the emissions of hydrogen chloride and dioxins under a range of operating conditions and the data produced shall be reported to the Agency.	01/06/07
IC8	The Operator shall produce and implement written procedures (and any amendments to them) that accord with section 2.2.4 (Fugitive emissions to air) of Sector Guidance Note IPPC S5.06, December 2004, to cover: Open vessels; storage areas; loading and unloading containers; transferring/bulking of liquids; drum crushing; pipework and ductwork; spillage; potential for by-pass of abatement equipment; accidental loss; tanker vessel openings and access; displaced vapour from receiving tanks and containers; cleaning or replacing of filters; container storage; tank cleaning.	01/01/07
IC9	The operator shall provide a report in writing to the Agency detailing the current monitoring method used to determine effluent flow at S1, having regard to EN, ISO and BS standards. The monitoring method shall be agreed in writing with the Agency.	01/01/07
IC10	The Operator shall assess the current method for effluent flow as agreed in IC9 with the requirements given in the MCERTS standard 'Minimum requirements for the self-monitoring of effluent flow' version 2, Aug 2004. A written report shall be provided to the Agency detailing how this standard is to be achieved and shall include time-scales for implementation, for approval by the Agency	01/06/07 (or as otherwise agreed in writing with the Agency).
IC11	The Operator shall produce and implement written procedures (and any amendments to them) to cover the prevention of an effluent emission to sewer bypassing the treatment processes.	01/06/07
IC12	The Operator shall ensure that the rhyme: is sealed to prevent emissions to groundwater drains only to the Permitted Installation's biological treatment plant is free of visible signs of oil and grease remains free of oil and grease	01/01/08
IC13	The Operator shall monitor the production of biogas during and after the commissioning of the anaerobic digesters and shall submit proposals for the use of this gas to the Agency for approval.	01/06/08

1.4.2 Where the Operator fails to comply with any requirement by the date specified in Table 1.4.1 the Operator shall send written notification of such failure to the Agency within 14 days of such date.

1.5 Minor operational changes

1.5.1 The Operator shall seek the Agency's written agreement to any minor operational changes under condition 2.1.1 of this Permit by sending to the Agency: written notice of the details of the proposed change including an assessment of its possible effects (including waste production) on risks to the environment from the Permitted Installation; any relevant supporting assessments and drawings; and the proposed implementation date.

- 1.5.2 Any such change shall not be implemented until agreed in writing by the Agency. As from the agreed implementation date, the Operator shall operate the Permitted Installation in accordance with that change, and relevant provisions in the Application shall be deemed to be amended.
- 1.5.3 When the qualification “unless otherwise agreed in writing” is used elsewhere in this Permit, the Operator shall seek such agreement by sending to the Agency written notice of the details of the proposed method(s) or techniques.
- 1.5.4 Any such method(s) or techniques shall not be implemented until agreed in writing by the Agency. As from the agreed implementation date, the Operator shall operate the Permitted Installation using that method or technique, and relevant provisions in the Application and the Site Protection and Monitoring Programme shall be deemed to be amended.

1.6 Pre-operational conditions

- 1.6.1 There are no pre-operational conditions.

1.7 Off-site conditions

- 1.7.1 There are no off-site conditions.

2 Operating conditions

2.1 In-process controls

2.1.1 The Permitted Installation shall, subject to the conditions of this Permit, be operated using the techniques and in the manner described in the documentation specified in Table 2.1.1, or as otherwise agreed in writing by the Agency in accordance with conditions 1.5.1 and 1.5.2 of this Permit.

Table 2.1.1: Operating techniques

Description	Parts	Date Received
Application	The response to questions B2.1 and B2.2 given in pages 11 to 45 of the application (excluding questions B2.1.7, B2.1.8, B2.1.9, B2.1.12, B2.1.13, B2.1.14, B2.1.15, B2.1.17, B2.1.18, B2.1.19, Item A7 of B2.2.3, B2.2.5, B2.2.9, B2.2.14, B2.2.15, B2.2.24, B2.2.34)	26/08/05

2.1.2 The Permitted Installation shall, subject to the other conditions of this Permit, be operated using the techniques and in the manner described in the Site Protection and Monitoring Programme submitted under condition 4.1.7 of this Permit (as amended from time to time under condition 4.1.7), or as otherwise agreed in writing by the Agency.

2.1.3 Site security systems shall be provided at all times during the subsistence of this Permit to prevent access which is not authorised either by this Permit or under legal powers of entry.

2.2 Emissions

2.2.1 Emissions to air, (including heat, but excluding odour, noise or vibration) from specified points

2.2.1.1 This Part 2.2.1 of this Permit shall not apply to releases of odour, noise or vibration.

2.2.1.2 Emissions to air from the emission points in Table 2.2.1 shall only arise from the sources specified in that Table.

Table 2.2.1 : Emission points to air

Emission point reference or description	Source	Location of emission point
A1 Vacuum pump exhaust	Fume extraction system via kerosene scrubber	Point A5 on site map 1 dated 23/01/06
A2 Thermal oxidiser exhaust*	Tank vents, anaerobic digesters, solvent extractor hoods via fume extraction system to thermal oxidiser	Point A6 on site map 1 dated 23/01/06
A3 Anaerobic digester emergency flare stack*	Anaerobic digesters	Point A7 on site map 1 dated 23/01/06
A4 Boiler stack	Gas/gas oil fired boiler	Point A8a on site map 1 dated 23/01/06
A5 Boiler stack	Gas/gas oil fired boiler	Point A8b on site map 1 dated 23/01/06

*To be installed in accordance with IC6

2.2.1.3 The limits for emissions to air for the parameters and emission points set out in Table 2.2.2 shall not be exceeded.

Table 2.2.2 : Emission limits to air and monitoring

Emission point reference	Parameter	Limit (including reference period)	Monitoring* frequency	Monitoring method* and date by which limit value is to be met
A2	VOCs as carbon	50 mgC/Nm ³ 1 hour averaging time	Quarterly	BS EN 13526:2001 01/06/07
A2	Sulphur dioxide	50 mgC/Nm ³ 1 hour averaging time	Quarterly	BS ISO 11632:1998 01/06/07
A2	Particulate matter (PM ₁₀)	50 mgC/Nm ³ 1 hour averaging time	Quarterly	BS EN 12341:1999 01/06/07
A2	Oxides of nitrogen (NO and NO ₂ expressed as NO ₂)	200 mgC/Nm ³ Daily average	Quarterly	BS 1747-9:1987, ISO 7996:1985 01/06/07

* Or to a relevant EN, BS, ISO or SCA blue book method as agreed in writing with the Agency.

2.2.2 Emissions to water (other than groundwater), including heat, from specified points

2.2.2.1 This Part 2.2.2 of this Permit shall not apply to releases of odour, noise or vibration or to releases to groundwater.

Emissions to water other than to sewer

2.2.2.2 Conditions 2.2.2.3 - 2.2.2.6 shall not apply to emissions to sewer.

2.2.2.3 No emissions from the Permitted Installation shall be made to water.

2.2.2.4 No condition applies.

2.2.2.5 No condition applies.

2.2.2.6 No condition applies.

Emissions to sewer

2.2.2.7 Emissions to sewer from the specified emission point in Table 2.2.7 shall only arise from the source specified in that Table.

Table 2.2.7 Emission points to sewer

Emission point reference or description	Source	Sewer
S1 (Service and Sewer) Site Map 1	On-site effluent treatment plant	Wessex Water Plc

2.2.2.8 The limits for the emissions to sewer for the parameters and emission point set out in Table 2.2.8 shall not be exceeded.

Table 2.2.8 : Emission limits and monitoring frequency to sewer

Emission point reference	Substance	Limit (mg/l) (including reference period) ¹	Monitoring frequency	Monitoring method ²
S1	Zinc, as Zn	3.0 (daily average from composite sample taken over 24 hours)	Monthly	BS 6068-2.29:1987, ISO 8288-1986
S1	Copper, as Cu	1.0 (daily average from composite sample taken over 24 hours)	Monthly	BS 6068-2.29:1987, ISO 8288-1986
S1	Lead, as Pb	1.0 (daily average from composite sample taken over 24 hours)	Monthly	BS 6068-2.29:1987, ISO 8288-1986
S1	Chromium, as Cr	1.0 (daily average from composite sample taken over 24 hours)	Monthly	BS EN 1233:1997, BS 6068-2.38:1997
S1	Nickel, as Ni	1.0 (daily average from composite sample taken over 24 hours)	Monthly	BS 6068-2.29:1987, ISO 8288-1986

¹ see section 6 for reference conditions

² Or to a relevant EN, BS, ISO or SCA blue book method as agreed in writing with the Agency.

2.2.3 Emissions to groundwater

2.2.3.1 No emission from the Permitted Installation shall give rise to the introduction into groundwater of any substance in List I (as defined in the Groundwater Regulations 1998 (S.I. 1998 No. 2746)).

2.2.3.2 No emission from within the Permitted Installation shall give rise to the introduction into groundwater of any substance in List II (as defined in the Groundwater Regulations 1998 (S.I. 1998 No. 2746)) so as to cause pollution (as defined in the Groundwater Regulations 1998 (S.I. 1998 No. 2746)).

2.2.3.3 For substances other than those in List I or II (as defined in the Groundwater Regulations 1998 (SI 1998 No.2746)), the Operator shall use BAT to prevent or where that is not practicable to reduce emissions to groundwater from the Permitted Installation provided always that the techniques used by the Operator shall be no less effective than those described in the Application.

2.2.4 Fugitive emissions of substances to air

2.2.4.1 The Operator shall use BAT so as to prevent or where that is not practicable to reduce fugitive emissions of substances to air from the Permitted Installation in particular from:

- storage areas
- buildings
- pipes, valves and other transfer systems
- open surfaces

provided always that the techniques used by the Operator shall be no less effective than those described in the Application, where relevant.

2.2.5 Fugitive emissions of substances to water and sewer

2.2.5.1 Subject to condition 2.2.5.2 below, the Operator shall use BAT so as to prevent or where that is not practicable to reduce fugitive emissions of substances to water (other than Groundwater) and sewer from the Permitted Installation in particular from:

- all structures under or over ground
- surfacing
- bunding
- storage areas

provided always that the techniques used by the Operator shall be no less effective than those described in the Application, where relevant.

2.2.5.2 There shall be no release to water that would cause a breach of an EQS established by the UK Government to implement the Dangerous Substances Directive 76/464/EEC.

2.2.6 Odour

2.2.6.1 The Operator shall use BAT so as to prevent or where that is not practicable to reduce odorous emissions from the Permitted Installation, in particular by:

- limiting the use of odorous materials
- restricting odorous activities
- controlling the storage conditions of odorous materials
- controlling processing parameters to minimise the generation of odour
- optimising the performance of abatement systems
- timely monitoring, inspection and maintenance

- employing, where appropriate, an approved odour management plan

provided always that the techniques used by the Operator shall be no less effective than those described in the Application, where relevant.

2.2.7 Emissions to land

2.2.7.1 This Part 2.2.7 of this Permit shall not apply to emissions to groundwater.

2.2.7.2 No emission from the Permitted installation shall be made to land.

2.3 Management (and fit and proper person for specified waste management activities (SWMAs)).

2.3.1 A copy of this Permit and those parts of the application referred to in this Permit shall be available, at all times, for reference by all staff carrying out work subject to the requirements of the Permit.

Training

2.3.2 The Permitted Installation shall be supervised by staff who are suitably trained and fully conversant with the requirements of this Permit.

2.3.3 All staff shall be fully conversant with those aspects of the Permit conditions that are relevant to their duties and shall be provided with adequate professional technical development and training and written operating instructions to enable them to carry out their duties.

2.3.4 The Operator shall maintain a record of the skills and training requirements for all staff whose tasks in relation to the Permitted Installation may have an impact on the environment and shall keep records of all relevant training.

Maintenance

2.3.5 All plant and equipment used in operating the Permitted Installation, the failure of which could lead to an adverse impact on the environment, shall be maintained in good operating condition.

2.3.6 The Operator shall maintain a record of relevant plant and equipment covered by condition 2.3.5 and for such plant and equipment:

2.3.6.1 a written or electronic maintenance programme; and

2.3.6.2 records of its maintenance.

Incidents and complaints

2.3.7 The Operator shall maintain and implement written procedures for:

2.3.7.1 taking prompt remedial action, investigating and reporting actual or potential non-compliance with operating procedures or emission limits; and

2.3.7.2 investigating incidents, (including any malfunction, breakdown or failure of plant, equipment or techniques, down time, any short term and long term remedial measures and near misses) and prompt implementation of appropriate actions; and

2.3.7.3 ensuring that detailed records are made of all such actions and investigations.

- 2.3.8 The Operator shall record and investigate complaints concerning the Permitted Installation's effects or alleged effects on the environment. The record shall give the date and nature of complaint, time of complaint, name of complainant (if given), a summary of any investigation and the results of such investigation and any actions taken.
- 2.3.9 ***Fit and Proper Person.*** Where Regulation 4 of the Regulations applies to a relevant activity/associated activity carried on at the Permitted Installation, as authorised under condition 1.1.1,
- 2.3.9.1 Any changes in technically competent management and the name of any incoming person together with evidence that such person has the required technical competence shall be submitted to the Agency in writing within 5 working days of the change in management. Technically competent management and technical competence shall be as prescribed under Section 74 of the Environmental Protection Act 1990.
- 2.3.9.2 In the event of the Operator and/or any relevant person being convicted of any relevant offence and which is in addition to any already notified to the Agency, then full details shall be provided to the Agency within 14 days of conviction, whether or not the conviction is subsequently appealed. Such details shall include, in respect of each relevant person (as defined in section 74(7) of the Environmental Protection Act 1990 or any subsequent amendments to that section), the nature of the offence, the place and date of conviction, any sentence, and any fine or other penalty imposed; and
- 2.3.9.3 In the event that the Operator and/or any relevant person lodges an appeal against any such conviction, the Operator shall notify the Agency of this within 14 days of the lodging. The Operator shall notify the Agency of the results of that appeal, within 14 days of the appeal being decided.

2.4 Efficient use of raw materials

- 2.4.1 The Operator shall -
- 2.4.1.1 maintain the raw materials table or descriptions submitted in Section 2.4 of the Application and in particular consider on a periodic basis whether there are suitable alternative materials to reduce environmental impact;
- 2.4.1.2 carry out periodic waste minimisation audits and water use efficiency audits. The first such audit shall take place within 2 years of the Permit issue date. The methodology used and an action plan for increasing the efficiency of the use of raw materials or water shall be submitted to the Agency within 2 months of completion of each such audit and a review of the audit and a description of progress made against the action plan shall be submitted to the Agency at least every 4 years thereafter; and
- 2.4.1.3 ensure that incoming water use is directly measured and recorded.

2.5 Waste storage and handling

- 2.5.1 The Operator shall design, maintain and operate all facilities for the storage and handling of waste on the Permitted installation such that there are no releases to water or land during normal operation and that emissions to air and the risk of accidental release to water or land are minimised.

- 2.5.2 The Operator shall use BAT so as to prevent or where that is not practicable to reduce emissions of litter from the Permitted Installation provided always that the techniques used by the Operator shall be no less effective than those described in the Application, where relevant.

2.6 Waste recovery or disposal

- 2.6.1 Waste produced at the Permitted Installation shall be:

2.6.1.1 recovered to no lesser extent than described in the Application; and

2.6.1.2 where not recovered, disposed of while avoiding or reducing any impacts on the environment provided always that this is not done in any way that would have a greater effect on the environment than that described in the Application.

- 2.6.2 The Operator shall maintain the waste recovery or disposal table or description submitted in Section B2.1.2 of the Application and in particular review the available options for waste recovery and disposal for the purposes of complying with condition 2.6.1 above.

- 2.6.3 The Operator shall maintain and implement a system which ensures that a record is made of the quantity, composition, origin, destination (including whether this is a recovery or disposal operation) and where relevant removal date of any waste that is produced at the Permitted Installation.

- 2.6.4 The Operator shall ensure that where waste produced at the Permitted Installation is sent to a waste recovery or disposal facility, the facility in question is provided with the following information, prior to receipt of the waste:

- The nature of the process producing the waste, including variability of the process
- The composition of the waste
- The handling requirements of the waste
- The hazard classification associated with the waste
- The EWC code of the waste

- 2.6.5 The Operator shall ensure that where waste produced at the Permitted Installation is sent to a landfill site it meets the waste acceptance criteria for that landfill.

2.7 Energy efficiency

- 2.7.1 The Operator shall produce a report on the energy consumed at the Permitted Installation over the previous calendar year, by 31 January each year, providing the information required by condition 4.1.2.

- 2.7.2 The Operator shall maintain and update annually an energy management system which shall include, in particular, the monitoring of energy flows and targeting of areas for improving energy efficiency.

- 2.7.3 The Operator shall design, maintain and operate the Permitted Installation so as to secure energy efficiency, taking into account relevant guidance including the Agency's Energy Efficiency Horizontal Guidance Note as from time to time amended. Energy efficiency shall be secured in particular by:

- ensuring that the appropriate operating and maintenance systems are in place;

- ensuring that all plant is adequately insulated to minimise energy loss or gain;
- ensuring that all appropriate containment methods, (e.g. seals and self-closing doors) are employed and maintained to minimise energy loss;
- employing appropriate basic controls, such as simple sensors and timers, to avoid unnecessary discharge of heated water or air;
- where building services constitute more than 5% of the total energy consumption of the Permitted Installation, identifying and employing the appropriate energy efficiency techniques for building services, having regard in particular to the Building services part of the Agency's Energy Efficiency Horizontal Guidance Note H2; and

maintaining and implementing an energy efficiency plan which identifies energy saving techniques that are applicable to the activities and their associated environmental benefit and prioritises them, having regard to the appraisal method in the Agency's Energy Efficiency Horizontal Guidance Note H2.

2.8 Accident prevention and control

- 2.8.1 The Operator shall maintain and implement when necessary the accident management plan submitted or described in Section 2.8 of the Application. The plan shall be reviewed at least every 2 years or as soon as practicable after an accident, whichever is the earlier, and the Agency notified of the results of the review within 2 months of its completion.

2.9 Noise and vibration

- 2.9.1 The Operator shall use BAT so as to prevent or where that is not practicable to reduce emissions of noise and vibration from the Permitted Installation, in particular by:
- equipment maintenance, eg. of fans, pumps, motors, conveyors and mobile plant;
 - use and maintenance of appropriate attenuation, eg. silencers, barriers, enclosures;
 - timing and location of noisy activities and vehicle movements;
 - periodic checking of noise emissions, either qualitatively or quantitatively; and
 - maintenance of building fabric,

provided always that the techniques used by the Operator shall be no less effective than those described in the Application, where relevant.

2.10 On-site monitoring

- 2.10.1 The Operator shall maintain and implement an emissions monitoring programme which ensures that emissions are monitored from the specified points, for the parameters listed in and to the frequencies and methods described in Tables 2.2.2 and 2.2.8 unless otherwise required by, or agreed in writing with, the Agency and that the results of such monitoring are assessed. The programme shall ensure that monitoring is carried out under an appropriate range of operating conditions.
- 2.10.2 The Operator shall carry out environmental or other specified substance monitoring to the frequencies and methods described in Table 2.10.1.

Table 2.10.1 : Other monitoring requirements

Emission point reference or source or description of point of measurement	Substance or parameter	Monitoring frequency	Monitoring method	Other specifications
S1	Effluent Flow m ³ /day	Continuous reported as daily total	As agreed in IC4	
2.10.3	No condition applies.			
2.10.4	No condition applies.			
2.10.5	The Operator shall notify the Agency at least 14 days in advance of undertaking monitoring and/ or spot sampling, where such notification has been requested in writing by the Agency.			
2.10.6	The Operator shall maintain records of all monitoring taken or carried out (this includes records of the taking and analysis of samples instrument measurements (periodic and continual), calibrations, examinations, tests and surveys) and any assessment or evaluation made on the basis of such data.			
2.10.7	Monitoring equipment, techniques, personnel and organisations employed for the emissions monitoring programme in condition 2.10.1 of this Permit and the environmental or other monitoring specified in condition 2.10.2 shall have either MCERTS certification or MCERTS accreditation (as appropriate) unless otherwise agreed in writing.			
2.10.8	There shall be provided:			
2.10.8.1	safe and permanent means of access to enable sampling/monitoring to be carried out in relation to the emission points specified in Schedule 2 to this Permit, unless otherwise specified in that Schedule; and			
2.10.8.2	safe means of access to other sampling/monitoring points when required by the Agency.			
2.10.9	The Operator shall carry out the on-going monitoring identified in the Site Protection and Monitoring Programme submitted under condition 4.1.7, unless otherwise agreed in writing by the Agency.			
2.10.10	The Operator shall, within 6 months of the issue of this Permit, in accordance with and using the format given in the Land Protection Guidance:			
2.10.10.1	collect the site reference data identified in the Site Protection and Monitoring Programme submitted under condition 4.1.7, and			
2.10.10.2	report that site reference data to the Agency, - unless otherwise agreed in writing by the Agency.			

2.11 Closure and decommissioning

2.11.1 The Operator shall maintain and operate the Permitted Installation so as to prevent or minimise any pollution risk, including the generation of waste, on closure and decommissioning in particular by:-

2.11.1.1 attention to the design of new plant or equipment;

- 2.11.1.2 the maintenance of a record of any events which have, or might have, impacted on the condition of the site along with any further investigation or remediation work carried out; and
- 2.11.1.3 the maintenance of a site closure plan to demonstrate that the Permitted Installation can be decommissioned avoiding any pollution risk and returning the site of operation to a satisfactory state.
- 2.11.2 Notwithstanding condition 2.11.1 of this Permit, the Operator shall carry out a full review of the Site Closure Plan at least every 4 years.
- 2.11.3 The site closure plan shall be implemented on final cessation or decommissioning of the Permitted activities or part thereof.
- 2.11.4 The Operator shall give at least 30 days written notice to the Agency before implementing the site closure plan.

2.12 Multiple Operator installations

- 2.12.1 This is not a multi-Operator installation.

2.13 Transfer to effluent treatment plant

- 2.13.1 No transfers to effluent treatment plant are controlled under this part of this Permit.

3 Records

- 3.1 The Operator shall ensure that all records required to be made by this Permit and any other records made by it in relation to the operation of the Permitted Installation shall:-
- 3.1.1 be made available for inspection by the Agency at any reasonable time;
 - 3.1.2 be supplied to the Agency on demand and without charge;
 - 3.1.3 be legible;
 - 3.1.4 be made as soon as reasonably practicable;
 - 3.1.5 indicate any amendments that have been made and shall include the original record wherever possible;
 - 3.1.6 be retained at the Permitted Installation, or other location agreed by the Agency in writing, for a minimum period of 4 years from the date when the records were made, unless otherwise agreed in writing; and
 - 3.1.7 where they concern the condition of the site of the Installation or are related to the implementation of the Site Protection and Monitoring Programme, be kept at the Permitted Installation, or other location agreed by the Agency in writing, until all parts of the Permit have been surrendered.

4 Reporting

- 4.1.1 All reports and written and or oral notifications required by this Permit and notifications required by Regulation 16 of the PPC Regulations shall be made or sent to the Agency using the contact details notified in writing to the Operator by the Agency.
- 4.1.2 The Operator shall, unless otherwise agreed in writing, submit reports of the monitoring and assessment carried out in accordance with the conditions of this permit, as follows:-
- 4.1.2.1 in respect of the parameters and emission points specified in Table S2 to Schedule 2;
 - 4.1.2.2 for the reporting periods specified in Table S2 to Schedule 2 and using the forms specified in Table S3 to Schedule 3;
 - 4.1.2.3 giving the information from such results and assessments as may be required by the forms specified in those Tables; and
 - 4.1.2.4 to the Agency within 28 days of the end of the reporting period.
- 4.1.3 The Operator shall submit to the Agency a report on the performance of the Permitted Installation over the previous year, by 31 January each year, providing the information listed in Tables S4.1 and S4.2 of Schedule 4, assessed at any frequency specified therein, and using the form specified in Table S3 to Schedule 3.
- 4.1.4 The Operator shall review fugitive emissions, having regard to the application of BAT, on an annual basis, or such other period as shall be agreed in writing by the Agency, and a summary report on this review shall be sent to the Agency detailing such releases and the measures taken to reduce them within 3 months of the end of such period.
- 4.1.5 Where the Operator has a formal environmental management system applying to the Permitted Installation which encompasses annual improvement targets the Operator shall, not later than 31 January in each year, provide a summary report of the previous year's progress against such targets.
- 4.1.6 The Operator shall, within 6 months of receipt of written notice from the Agency, submit to the Agency a report assessing whether all appropriate preventive measures continue to be taken against pollution, in particular through the application of the best available techniques, at the Permitted Installation. The report shall consider any relevant published technical guidance current at the time of the notice which is either supplied with or referred to in the notice, and shall assess the costs and benefits of applying techniques described in that guidance, or otherwise identified by the Operator, that may provide environmental improvement.
- 4.1.7 The Operator shall, within two months of the date of this permit, submit a detailed Site Protection and Monitoring Programme, in accordance with and using the appropriate template format given in the Land Protection Guidance. The Operator shall implement and maintain the Site Protection and Monitoring Programme (SPMP) submitted under this condition, and shall carry out regular reviews of it at a minimum frequency of every 2 years. The results of such reviews and any changes made to the SPMP shall be reported to the Agency within 1 month of the review or change.
- 4.1.8 No condition applies.

3BReporting

- 4.1.9 The Operator shall submit to the Agency a summary report setting out the types and quantities of waste accepted and removed from the site for each quarter of the financial year and shall be submitted to the Agency within 1 month of the end of that financial year. The summary report shall be in the format detailed in Schedule 3 or otherwise agreed with the Agency in writing.

5 Notifications

- 5.1.1 The Operator shall notify the Agency **without delay** of:-
- 5.1.1.1 the detection of an emission of any substance which exceeds any limit or criterion in this Permit specified in relation to the substance;
 - 5.1.1.2 the detection of any fugitive emission which has caused, is causing or may cause significant pollution;
 - 5.1.1.3 the detection of any malfunction, breakdown or failure of plant or techniques which has caused, is causing or has the potential to cause significant pollution; and
 - 5.1.1.4 any accident which has caused, is causing or has the potential to cause significant pollution.
- 5.1.2 The Operator shall submit written confirmation to the Agency of any notification under condition 5.1.1, by sending:-
- 5.1.2.1 the information listed in Part A of Schedule 1 to this Permit within 24 hours of such notification; and
 - 5.1.2.2 the more detailed information listed in Part B of that Schedule as soon as practicable thereafter;
- and such information shall be in accordance with that Schedule.
- 5.1.3 The Operator shall give written notification as soon as practicable prior to any of the following:-
- 5.1.3.1 permanent cessation of the operation of part or all of the Permitted Installation;
 - 5.1.3.2 cessation of operation of part or all of the Permitted Installation for a period likely to exceed 1 year; and
 - 5.1.3.3 resumption of the operation of part or all of the Permitted Installation after a cessation notified under condition 5.1.3.2.
- 5.1.4 The Operator shall notify the Agency, as soon as reasonably practicable, of any information concerning the state of the Site which adds to that provided to the Agency as part of the Application or to that in the Site Protection and Monitoring Programme submitted under condition 4.1.7 of this Permit.
- 5.1.5 The Operator shall notify the following matters to the Agency in writing within 14 days of their occurrence:
- 5.1.5.1 where the Operator is a registered company:-
 - any change in the Operator's trading name, registered name or registered office address;
 - any change to particulars of the Operator's ultimate holding company (including details of an ultimate holding company where an Operator has become a subsidiary)
 - any steps taken with a view to the Operator going into administration, entering into a company voluntary arrangement or being wound up;
 - 5.1.5.2 where the Operator is a corporate body other than a registered company:
 - any change in the Operator's name or address;
 - any steps taken with a view to the dissolution of the Operator.
 - 5.1.5.3 In any other case: -
 - the death of any of the named Operators (where the Operator consists of more than one named individual);

4BNotifications

- any change in the Operator's name(s) or address(es);
 - any steps taken with a view to the Operator, or any one of them, going into bankruptcy, entering into a composition or arrangement with creditors, or, in the case them being in a partnership, dissolving the partnership;
- 5.1.6 Where the Operator has entered into a Climate Change Agreement with the Government, the Operator shall notify the Agency within one month of:-
- 5.1.6.1 a decision by the Secretary of State not to re-certify that Agreement.
 - 5.1.6.2 a decision by either the Operator or the Secretary of State to terminate that agreement.
 - 5.1.6.3 any subsequent decision by the Secretary of State to re-certify such an Agreement.
- 5.1.7 Where the Operator has entered into a Direct Participant Agreement in the Emissions Trading Scheme which covers emissions relating to the energy consumption of the activities, the Operator shall notify the Agency within one month of:-
- 5.1.7.1 a decision by the Operator to withdraw from or the Secretary of State to terminate that agreement.
 - 5.1.7.2 a failure to comply with an annual target under that Agreement at the end of the trading compliance period.
- 5.1.8 The Operator shall notify the Agency in writing, of any known or planned introduction or material emission from the permitted installation to sewer, that may increase the concentration of any "dangerous substance", as defined in List I and List II of the Dangerous Substances Directive, 76/464/EEC, and its daughter directives.

6 Interpretation

6.1.1 In this Permit, the following expressions shall have the following meanings:-

“Application” means the application for this Permit, together with any response to a notice served under Schedule 4 to the PPC Regulations and any operational change agreed under the conditions of this Permit.

“background concentration” means such concentration of that substance as is present in:

water supplied to the site; or

where more than 50% of the water used at the site is directly abstracted from ground or surface water on site, the abstracted water; or

where the Permitted Installation uses no significant amount of supplied or abstracted water, the precipitation on to the site.

“BAT” means best available techniques means the most effective and advanced stage of development of activities and their methods of operation which indicates the practical suitability of particular techniques to prevent and where that is not practicable to reduce emissions and the impact on the environment as a whole. For these purposes: “available techniques” means “those techniques which have been developed on a scale which allows implementation in the relevant industrial sector, under economically and technically viable conditions, taking into consideration the cost and advantages, whether or not the techniques are used or produced inside the United Kingdom, as long as they are reasonably accessible to the operator”; “best” means “in relation to techniques, the most effective in achieving a high general level of protection of the environment as a whole” and “techniques” “includes both the technology used and the way in which the Permitted Installation is designed, built, maintained, operated and decommissioned”. In addition, Schedule 2 of the PPC Regulations has effect in relation to the determination of BAT.

“Disposal” means Shall mean any of the operations provided for in Annex II.A to Directive 75/442/EEC

“EWC” means List of Waste (England) Regulations 2005 (SI205 No. 895)

“Fugitive emission” means an emission to air or water (including sewer) from the Permitted Installation which is not controlled by an emission or background concentration limit under conditions 2.2.1.3, 2.2.2.4, 2.2.2.5, 2.2.2.8 or 2.2.2.9 of this Permit.

“Groundwater” means all water which is below the surface of the ground in the saturation zone and in direct contact with the ground or subsoil.

“Land Protection Guidance” means the version of the Agency guidance note “H7 - Guidance on the Protection of Land under the PPC Regime: Application Site Report and Site Protection and Monitoring Programme”, including its appended templates for data reporting, which is current at the time of issue of the Permit.

“ $L_{Aeq,T}$ ” means the equivalent continuous A-weighted sound pressure level in dB determined over time period, T.

“ $L_{A90,T}$ ” means the A-weighted sound pressure level in dB exceeded for 90% of the time period, T.

“ L_{AFmax} ” means the maximum A weighted sound level measurement in dB measured with a fast time weighting.

“MCERTS” means the Environment Agency’s Monitoring Certification Scheme.

“Monitoring” includes the taking and analysis of samples, instrumental measurements (periodic and continual), calibrations, examinations, tests and surveys.

5B Interpretation

“*Permitted Installation*” means the activities and the limits to those activities described in Table 1.1.1 of this Permit.

“*PPC Regulations*” means the Pollution, Prevention and Control (England and Wales) Regulations SI 2000 No.1973 (as amended) and words and expressions defined in the PPC Regulations shall have the same meanings when used in this Permit save to the extent they are specifically defined in this Permit.

“*Recovery*” means any of the operations provided for in Annex II.B to Directive 75/442/EEC

“*rhyne*” refers to the surface water ditch that is inside the Permitted Installation's boundary. It is not connected to a watercourse

“*Sewer*” means sewer within the meaning of section 219(1) of the Water Industry Act 1991.

“*Staff*” includes employees, directors or other officers of the Operator, and any other person under the Operator's direct or indirect control, including contractors.

VOCs emissions refer to High Risk, Class A and Class B compounds (see proposed EU Directive “The Limitation of Organic Solvents from Certain Processes and Industrial Installations”) examples include

- High Risk: benzene, vinyl chloride;
- Class A: benzyl chloride, carbon tetrachloride;
- Class B: toluene, acetone, propylene.

“*WFD*” means Waste Framework Directive (75/442/EEC)

“*Year*” means calendar year ending 31 December.

- 6.1.2 Where a minimum limit is set for any emission parameter, for example pH, reference to exceeding the limit shall mean that the parameter shall not be less than that limit.
- 6.1.3 Unless otherwise stated, any references in this Permit to concentrations of substances in emissions into air means:-
- 6.1.3.1 in relation to gases from combustion processes, the concentration in dry air at a temperature of 273K, at a pressure of 101.3 kPa and with an oxygen content of 3% dry for liquid and gaseous fuels, 6% dry for solid fuels; and/or
- 6.1.3.2 in relation to gases from non-combustion sources, the concentration at a temperature of 273K and at a pressure of 101.3 kPa, with no correction for water vapour content
- 6.1.4 Where any condition of this Permit refers to the whole or parts of different documents, in the event of any conflict between the wording of such documents, the wording of the document(s) with the most recent date shall prevail to the extent of such conflict.

Schedule 1 - Notification of abnormal emissions

This page outlines the information that the Operator must provide to satisfy conditions 5.1.1 and 5.1.2 of this Permit.

Units of measurement used in information supplied under Part A and B requirements shall be appropriate to the circumstances of the emission. Where appropriate, a comparison should be made of actual emissions and authorised emission limits.

If any information is considered commercially confidential, it should be separated from non-confidential information, supplied on a separate sheet and accompanied by an application for commercial confidentiality under the provisions of the PPC Regulations.

Part A

Permit Number	RP3735XP
Name of Operator	Chemical Recoveries Limited
Location of Installation	Smoke Lane, Avonmouth, Bristol BS11 0YA
Location of the emission	
Time and date of the emission	

Substance(s) emitted	Media <i>eg air, groundwater</i>	Best estimate of the quantity or the rate of emission	Time during which the emission took place

Measures taken, or intended to be taken, to stop the emission	
---	--

Part B

Any more accurate information on the matters for notification under Part A.	
Measures taken, or intended to be taken, to prevent a recurrence of the incident	
Measures taken, or intended to be taken, to rectify, limit or prevent any pollution of the environment or harm which has been or may be caused by the emission	
The dates of any unauthorised emissions from the installation in the preceding 24 months.	

Name*	
Post	
Signature	
Date	

* authorised to sign on behalf of Chemical Recoveries Limited

Schedule 2 - Reporting of monitoring data

Parameters, for which reports shall be made, in accordance with conditions 4.1.2 and 4.1.3 of this Permit, are listed below.

Table S2: Reporting of monitoring data

Parameter	Emission reference point	Reporting period	Period begins
VOCs, mgC/Nm ³	A2	Annually	01/01/07
Sulphur dioxide, mg/Nm ³	A2	Annually	01/01/07
Oxides of nitrogen, mg/Nm ³	A2	Annually	01/01/07
Particulates, mg/Nm ³	A2	Annually	01/01/07
Zinc, mg/l	S1	Annually	01/01/06
Copper, mg/l	S1	Annually	01/01/06
Lead, mg/l	S1	Annually	01/01/06
Chromium, mg/l	S1	Annually	01/01/06
Nickel, mg/l	S1	Annually	01/01/06
Flow m ³ /day	S1	Every 3 months	01/04/06
Water usage (m ³)		Annually	01/01/06
Energy usage(MJ)		Annually	01/01/06
Waste disposal and/or recovery (tonnes)		Every 3 months	01/04/06

Schedule 3 - Forms to be used

Table S3: Reporting Forms		
Media / parameter	Form Number	Date of Form
Air	A1	May 2006
Sewer	S1	May 2006
Energy	E1	May 2006
Waste Return Reporting Form	WPPCS1	May 2006
Water usage	WU1	May 2006
Performance indicators	PI1	May 2006

Schedule 4 - Reporting of performance data

Data required be recording and reporting by Condition 4.1.3. The data should be assessed at the frequency given and reported annually to the Agency.

Table S4.1: Annual Production/Treatment	
Recovered wastes by type (tonnes)	
Waste exported for landfill (tonnes)	
Waste disposed of to sewer (m ³)	

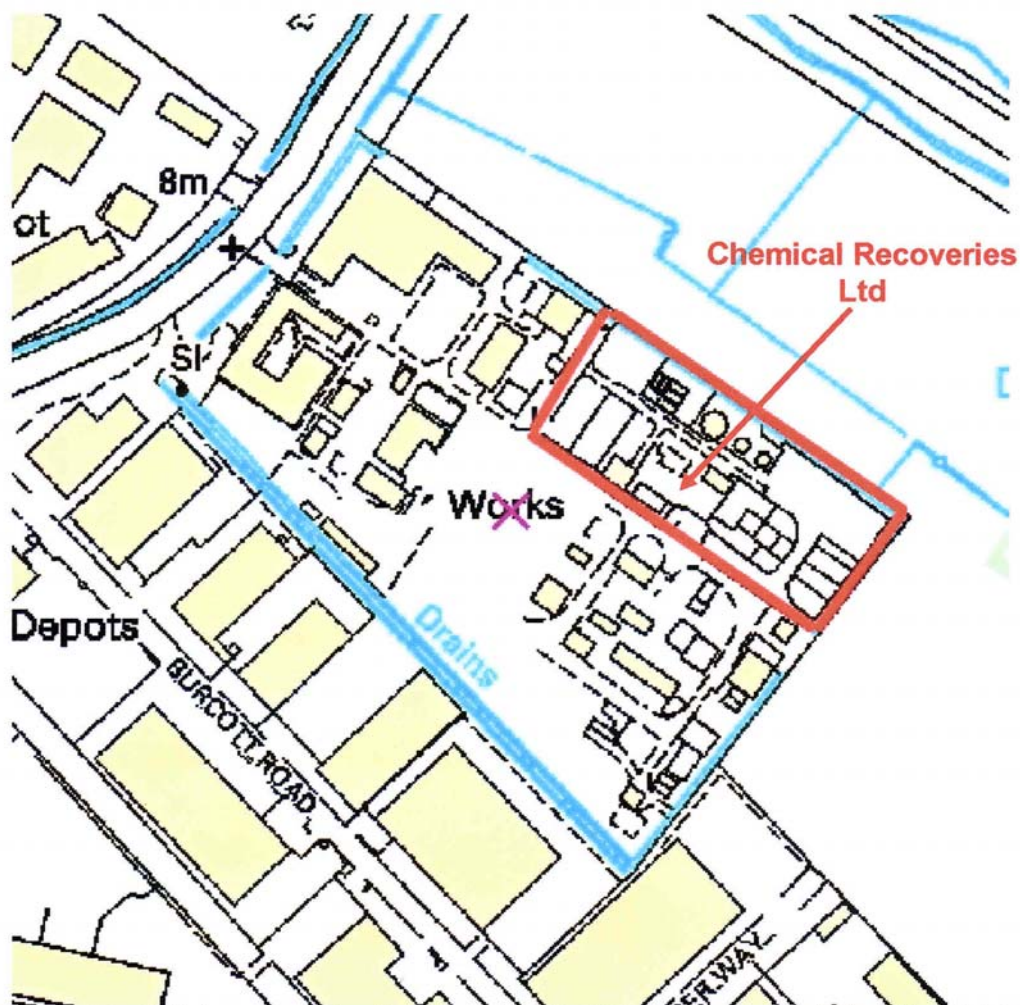
Schedule 5 - Site plan

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MSE

Chemical Recoveries Ltd
PPC Permit Application Site Report

A1 PPC Process Installation Boundary



The above figure shows the location of the Chemical Recoveries Ltd site showing the PPC Installation boundary.

Schedule 6A - hazardous aqueous waste disposal

(Section 5.3 Part A(1)(a) in Tank Farm 1

Hazardous wastes will be accepted as detailed in Table 1.1.1 providing that the hazardous properties of the waste are described by only one or more of the following hazard codes specified in The Hazardous Waste (England and Wales) Regulations 2005:

- H3-B "Flammable": liquid substances and preparations having a flash point equal to or greater than 21°C and less than or equal to 55°C.
- H4 "Irritant": non-corrosive substances and preparations which, through immediate, prolonged or repeated contact with the skin or mucous membrane, can cause inflammation.
- H5 "harmful": substances and preparations which, if they are inhaled or ingested or if they penetrate the skin, may involve limited health risks.
- H6 "Toxic": substances and preparations (including very toxic substances and preparations) which, if they are inhaled or ingested or if they penetrate the skin, may involve serious, acute or chronic health risks and even death.
- H7 "Carcinogenic": substances and preparations which, if they are inhaled or ingested or if they penetrate the skin, may induce cancer or increase its incidence.
- H9 "Corrosive": substances and preparations which may destroy living tissue on contacts.
- H14 "EcoToxic": substances and preparations which present or may present immediate or delayed risks for one or more sectors of the environment and

are either listed below or, providing the waste is of a similar nature to the listed wastes, have been agreed in writing by the Agency as acceptable

EWC	EWC Description
01 05	drilling muds and other drilling wastes
01 05 05*	oil-containing drilling muds and wastes
01 05 06*	drilling muds and other drilling wastes containing dangerous substances
04 02	wastes from the textile industry
04 02 19*	sludges from on-site effluent treatment containing dangerous substances
05 01	wastes from petroleum refining
05 01 02*	desalter sludges
05 01 03*	tank bottom sludges
05 01 04*	acid alkyl sludges
05 01 05*	oil spills
05 01 06*	oily sludges from maintenance operations of the plant or equipment
05 01 07*	acid tars
05 01 08*	other tars
05 01 09*	sludges from on-site effluent treatment containing dangerous substances
05 01 11*	wastes from cleaning of fuels with bases
05 01 12*	oil containing acids
05 01 15*	spent filter clays
05 06	wastes from the pyrolytic treatment of coal
05 06 01*	acid tars
05 06 03*	other tars
06 01	wastes from the manufacture, formulation, supply and use (MFSU) of acids
06 01 04*	phosphoric and phosphorous acid
06 02	wastes from the MFSU of bases
06 02 04*	sodium and potassium hydroxide
06 05	sludges from on-site effluent treatment
06 05 02*	sludges from on-site effluent treatment containing dangerous substances
06 10	wastes from the MFSU of nitrogen chemicals, nitrogen chemical processes and fertiliser manufacture
06 10 02*	wastes containing dangerous substances
07 01	wastes from the manufacture, formulation, supply and use (MFSU) of basic organic chemicals
07 01 01*	aqueous washing liquids and mother liquors
07 01 08*	other still bottoms and reaction residues
07 01 11*	sludges from on-site effluent treatment containing dangerous substances
07 02	wastes from the MFSU of plastics, synthetic rubber and man-made fibres
07 02 01*	aqueous washing liquids and mother liquors

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07 02 03*	organic halogenated solvents, washing liquids and mother liquors
07 02 04*	other organic solvents, washing liquids and mother liquors
07 02 07*	halogenated still bottoms and reaction residues
07 02 08*	other still bottoms and reaction residues
07 02 10*	other filter cakes and spent absorbents
07 02 11*	sludges from on-site effluent treatment containing dangerous substances
07 02 14*	wastes from additives containing dangerous substances
07 03	wastes from the MFSU of organic dyes and pigments (except 06 11)
07 03 01*	aqueous washing liquids and mother liquors
07 03 03*	organic halogenated solvents, washing liquids and mother liquors
07 03 04*	other organic solvents, washing liquids and mother liquors
07 03 07*	halogenated still bottoms and reaction residues
07 03 08*	other still bottoms and reaction residues
07 03 11*	sludges from on-site effluent treatment containing dangerous substances
07 05	wastes from the MFSU of pharmaceuticals
07 05 01*	aqueous washing liquids and mother liquors
07 05 03*	organic halogenated solvents, washing liquids and mother liquors
07 05 04*	other organic solvents, washing liquids and mother liquors
07 05 07*	halogenated still bottoms and reaction residues
07 05 08*	other still bottoms and reaction residues
07 05 11*	sludges from on-site effluent treatment containing dangerous substances
07 06	wastes from the MFSU of fats, grease, soaps, detergents, disinfectants and cosmetics
07 06 01*	aqueous washing liquids and mother liquors
07 06 03*	organic halogenated solvents, washing liquids and mother liquors
07 06 04*	other organic solvents, washing liquids and mother liquors
07 06 07*	halogenated still bottoms and reaction residues
07 06 08*	other still bottoms and reaction residues
07 06 11*	sludges from on-site effluent treatment containing dangerous substances
07 07	wastes from the MFSU of fine chemicals and chemical products not otherwise specified
07 07 01*	aqueous washing liquids and mother liquors
07 07 03*	organic halogenated solvents, washing liquids and mother liquors
07 07 04*	other organic solvents, washing liquids and mother liquors
07 07 07*	halogenated still bottoms and reaction residues
07 07 08*	other still bottoms and reaction residues
07 07 11*	sludges from on-site effluent treatment containing dangerous substances
08 01	wastes from MFSU and removal of paint and varnish
08 01 11*	waste paint and varnish containing organic solvents or other dangerous substances
08 01 13*	sludges from paint or varnish containing organic solvents or other dangerous substances
08 01 15*	aqueous sludges containing paint or varnish containing organic solvents or other dangerous substances
08 01 17*	wastes from paint or varnish removal containing organic solvents or other dangerous substances
08 01 19*	aqueous suspensions containing paint or varnish containing organic solvents or other dangerous substances
08 01 21*	waste paint or varnish remover
08 03	wastes from MFSU of printing inks
08 03 12*	waste ink containing dangerous substances
08 03 16*	waste etching solutions
08 03 17*	waste printing toner containing dangerous substances
08 04	wastes from MFSU of adhesives and sealants (including waterproofing products)
08 04 09*	waste adhesives and sealants containing organic solvents or other dangerous substances
08 04 11*	adhesive and sealant sludges containing organic solvents or other dangerous substances
08 04 13*	aqueous sludges containing adhesives or sealants containing organic solvents or other dangerous substances
08 04 15*	aqueous liquid waste containing adhesives or sealants containing organic solvents or other dangerous substances
09 01	wastes from the photographic industry
09 01 01*	water-based developer and activator solutions
09 01 02*	water-based offset plate developer solutions
09 01 03*	solvent-based developer solutions
09 01 04*	fixer solutions
09 01 05*	bleach solutions and bleach fixer solutions
09 01 13*	aqueous liquid waste from on-site reclamation of silver other than those mentioned in 09 01 06

10 01	wastes from power stations and other combustion plants (except 19)
10 01 20*	sludges from on-site effluent treatment containing dangerous substances
10 02	wastes from the iron and steel industry
10 02 11*	wastes from cooling-water treatment containing oil
10 03	wastes from aluminium thermal metallurgy
10 03 27*	wastes from cooling-water treatment containing oil
10 04	wastes from lead thermal metallurgy
10 04 09*	wastes from cooling-water treatment containing oil
10 05	wastes from zinc thermal metallurgy
10 05 08*	wastes from cooling-water treatment containing oil
10 06	wastes from copper thermal metallurgy
10 06 09*	wastes from cooling-water treatment containing oil
10 07	wastes from silver, gold and platinum thermal metallurgy
10 07 07*	wastes from cooling-water treatment containing oil
10 08	wastes from other non-ferrous thermal metallurgy
10 08 19*	wastes from cooling-water treatment containing oil
10 09	wastes from casting of ferrous pieces
10 09 13*	waste binders containing dangerous substances
10 10	wastes from casting of non-ferrous pieces
10 10 13*	waste binders containing dangerous substances
10 10 14	waste binders other than those mentioned in 10 10 13
10 11	wastes from manufacture of glass and glass products
10 11 13*	glass-polishing and -grinding sludge containing dangerous substances
11 01	wastes from chemical surface treatment and coating of metals and other materials (for example galvanic processes, zinc coating processes, pickling processes, etching, phosphating, alkaline degreasing, anodising)
11 01 08*	phosphatising sludges
11 01 11*	aqueous rinsing liquids containing dangerous substances
11 01 13*	degreasing wastes containing dangerous substances
11 01 15*	eluate and sludges from membrane systems or ion exchange systems containing dangerous substances
11 02	wastes from non-ferrous hydrometallurgical processes
11 02 02*	sludges from zinc hydrometallurgy (including jarosite, goethite)
12 01	wastes from shaping and physical and mechanical surface treatment of metals and plastics
12 01 06*	mineral-based machining oils containing halogens (except emulsions and solutions)
12 01 07*	mineral-based machining oils free of halogens (except emulsions and solutions)
12 01 08*	machining emulsions and solutions containing halogens
12 01 09*	machining emulsions and solutions free of halogens
12 01 10*	synthetic machining oils
12 01 12*	spent waxes and fats
12 01 14*	machining sludges containing dangerous substances
12 01 18*	metal sludge (grinding, honing and lapping sludge) containing oil
12 01 19*	readily biodegradable machining oil
12 03	wastes from water and steam degreasing processes (except 11)
12 03 01*	aqueous washing liquids
12 03 02*	steam degreasing wastes
13 01	waste hydraulic oils
13 01 04*	chlorinated emulsions
13 01 05*	non-chlorinated emulsions
13 01 09*	mineral-based chlorinated hydraulic oils
13 01 10*	mineral based non-chlorinated hydraulic oils
13 01 11*	synthetic hydraulic oils
13 01 12*	readily biodegradable hydraulic oils
13 01 13*	other hydraulic oils
13 02	waste engine, gear and lubricating oils
13 02 04*	mineral-based chlorinated engine, gear and lubricating oils
13 02 05*	mineral-based non-chlorinated engine, gear and lubricating oils
13 02 06*	synthetic engine, gear and lubricating oils
13 02 07*	readily biodegradable engine, gear and lubricating oils
13 02 08*	other engine, gear and lubricating oils
13 03	waste insulating and heat transmission oils

13 03 06*	mineral-based chlorinated insulating and heat transmission oils other than those mentioned in 13 03 01
13 03 07*	mineral-based non-chlorinated insulating and heat transmission oils
13 03 08*	synthetic insulating and heat transmission oils
13 03 09*	readily biodegradable insulating and heat transmission oils
13 03 10*	other insulating and heat transmission oils
13 04	bilge oils
13 04 01*	bilge oils from inland navigation
13 04 02*	bilge oils from jetty sewers
13 04 03*	bilge oils from other navigation
13 05	oil/water separator contents
13 05 01*	solids from grit chambers and oil/water separators
13 05 02*	sludges from oil/water separators
13 05 03*	interceptor sludges
13 05 06*	oil from oil/water separators
13 05 07*	oily water from oil/water separators
13 05 08*	mixtures of wastes from grit chambers and oil/water separators
13 07	wastes of liquid fuels
13 07 01*	fuel oil and diesel
13 07 03*	other fuels (including mixtures)
13 08	oil wastes not otherwise specified
13 08 01*	desalter sludges or emulsions
13 08 02*	other emulsions
14 06	waste organic solvents, refrigerants and foam/aerosol propellants
14 06 04*	sludges or solid wastes containing halogenated solvents
14 06 05*	sludges or solid wastes containing other solvents
16 01	end-of-life vehicles from different means of transport (including off-road machinery) and wastes from dismantling of end-of-life vehicles and vehicle maintenance (except 13, 14, 16 06 and 16 08)
16 01 13*	brake fluids
16 01 14*	antifreeze fluids containing dangerous substances
16 03	off-specification batches and unused products
16 03 05*	organic wastes containing dangerous substances
16 06	batteries and accumulators
16 06 06*	separately collected electrolyte from batteries and accumulators
16 07	wastes from transport tank, storage tank and barrel cleaning (except 05 and 13)
16 07 08*	wastes containing oil
16 07 09*	wastes containing other dangerous substances
16 10	aqueous liquid wastes destined for off-site treatment
16 10 01*	aqueous liquid wastes containing dangerous substances
16 10 03*	aqueous concentrates containing dangerous substances
17 03	bituminous mixtures, coal tar and tarred products
17 03 01*	bituminous mixtures containing coal tar
17 03 03*	coal tar and tarred products
17 05	soil (including excavated soil from contaminated sites), stones and dredging spoil
17 05 05*	dredging spoil containing dangerous substances
19 01	wastes from incineration or pyrolysis of waste
19 01 06*	aqueous liquid wastes from gas treatment and other aqueous liquid wastes
19 02	wastes from physico/chemical treatments of waste (including dechromatation, decyanidation, neutralisation)
19 02 04*	premixed wastes composed of at least one hazardous waste
19 02 07*	oil and concentrates from separation
19 02 08*	liquid combustible wastes containing dangerous substances
19 02 11*	other wastes containing dangerous substances
19 07	landfill leachate
19 07 02*	landfill leachate containing dangerous substances
19 08	wastes from waste water treatment plants not otherwise specified
19 08 07*	solutions and sludges from regeneration of ion exchangers
19 08 08*	membrane system waste containing heavy metals
19 08 09*	grease and oil mixture from oil/water separation containing edible oil and fats
19 08 10*	grease and oil mixture from oil/water separation other than those mentioned in 19 08 09
19 08 11*	sludges containing dangerous substances from biological treatment of industrial waste water

19 08 13*	sludges containing dangerous substances from other treatment of industrial waste water
19 11	wastes from oil regeneration
19 11 03*	aqueous liquid wastes
19 11 04*	wastes from cleaning of fuel with bases
19 11 05*	sludges from on-site effluent treatment containing dangerous substances
20 01	separately collected fractions (except 15 01)
20 01 15*	alkalines
20 01 17*	photochemicals
20 01 26*	oil and fat other than those mentioned in 20 01 25
20 01 27*	paint, inks, adhesives and resins containing dangerous substances
20 01 29*	detergents containing dangerous substances

Schedule 6B - hazardous wastes for support fuel blending

Section 5.3 Part A(1)(a) Tank Farm 3

Hazardous wastes will be accepted as detailed in Table 1.1.1 providing that the hazardous properties of the waste are described by only one or more of the following hazard codes specified in The Hazardous Waste (England and Wales) Regulations 2005:

- H3-A "Highly flammable": - liquid substances and preparations having a flash point below 21°C (including extremely flammable liquids), or solid substances and preparations which may readily catch fire after brief contact with a source of ignition and which continue to burn or to be consumed after removal of the source of ignition, but **excluding** substances and preparations which may become hot and finally catch fire in contact with air at ambient temperature without any application of energy, or gaseous substances and preparations which are flammable in air at normal pressure, or substances and preparations which, in contact with water or damp air, evolve highly flammable gases in dangerous quantities.
- H3-B "Flammable": liquid substances and preparations having a flash point equal to or greater than 21°C and less than or equal to 55°C.
- H4 "Irritant": non-corrosive substances and preparations which, through immediate, prolonged or repeated contact with the skin or mucous membrane, can cause inflammation.
- H5 "harmful": substances and preparations which, if they are inhaled or ingested or if they penetrate the skin, may involve limited health risks.
- H6 "Toxic": substances and preparations (including very toxic substances and preparations) which, if they are inhaled or ingested or if they penetrate the skin, may involve serious, acute or chronic health risks and even death.
- H7 "Carcinogenic": substances and preparations which, if they are inhaled or ingested or if they penetrate the skin, may induce cancer or increase its incidence.
- H9 "Corrosive": substances and preparations which may destroy living tissue on contacts.
- H14 "EcoToxic": substances and preparations which present or may present immediate or delayed risks for one or more sectors of the environment and

are either listed below or, providing the waste is of a similar nature to the listed wastes, have been agreed in writing by the Agency as acceptable

EWC	EWC Description
01 05	drilling muds and other drilling wastes
01 05 05*	oil-containing drilling muds and wastes
04 01	wastes from the leather and fur industry
04 01 03*	degreasing wastes containing solvents without a liquid phase
04 02	wastes from the textile industry
04 02 10	organic matter from natural products (for example grease, wax)
04 02 14*	wastes from finishing containing organic solvents
04 02 16*	dye-stuffs and pigments containing dangerous substances
05 01	wastes from petroleum refining
05 01 02*	desalter sludges
05 01 03*	tank bottom sludges
05 01 04*	acid alkyl sludges
05 01 05*	oil spills
05 01 06*	oily sludges from maintenance operations of the plant or equipment
05 01 07*	acid tars
05 01 08*	other tars
05 01 09*	sludges from on-site effluent treatment containing dangerous substances
05 01 11*	wastes from cleaning of fuels with bases
05 01 12*	oil containing acids
05 01 15*	spent filter clays
05 06	wastes from the pyrolytic treatment of coal
05 06 01*	acid tars

05 06 03*	other tars
06 02	wastes from the MFSU of bases
06 05 02*	sludges from on-site effluent treatment containing dangerous substances
07 01	wastes from the manufacture, formulation, supply and use (MFSU) of basic organic chemicals
07 01 08*	other still bottoms and reaction residues
07 01 11*	sludges from on-site effluent treatment containing dangerous substances
07 02	wastes from the MFSU of plastics, synthetic rubber and man-made fibres
07 02 04*	other organic solvents, washing liquids and mother liquors
07 02 08*	other still bottoms and reaction residues
07 02 10*	other filter cakes and spent absorbents
07 02 11*	sludges from on-site effluent treatment containing dangerous substances
07 02 14*	wastes from additives containing dangerous substances
07 03	wastes from the MFSU of organic dyes and pigments (except 06 11)
07 03 08*	other still bottoms and reaction residues
07 03 11*	sludges from on-site effluent treatment containing dangerous substances
07 05	wastes from the MFSU of pharmaceuticals
07 05 04*	other organic solvents, washing liquids and mother liquors
07 05 08*	other still bottoms and reaction residues
07 05 11*	sludges from on-site effluent treatment containing dangerous substances
07 05 13*	solid wastes containing dangerous substances
07 06	wastes from the MFSU of fats, grease, soaps, detergents, disinfectants and cosmetics
07 06 04*	other organic solvents, washing liquids and mother liquors
07 06 08*	other still bottoms and reaction residues
07 06 11*	sludges from on-site effluent treatment containing dangerous substances
07 07	wastes from the MFSU of fine chemicals and chemical products not otherwise specified
07 07 04*	other organic solvents, washing liquids and mother liquors
07 07 08*	other still bottoms and reaction residues
07 07 09*	halogenated filter cakes and spent absorbents
07 07 11*	sludges from on-site effluent treatment containing dangerous substances
08 01	wastes from MFSU and removal of paint and varnish
08 01 11*	waste paint and varnish containing organic solvents or other dangerous substances
08 01 13*	sludges from paint or varnish containing organic solvents or other dangerous substances
08 01 15*	aqueous sludges containing paint or varnish containing organic solvents or other dangerous substances
08 01 17*	wastes from paint or varnish removal containing organic solvents or other dangerous substances
08 01 19*	aqueous suspensions containing paint or varnish containing organic solvents or other dangerous substances
08 01 21*	waste paint or varnish remover
08 03	wastes from MFSU of printing inks
08 03 12*	waste ink containing dangerous substances
08 03 14*	ink sludges containing dangerous substances
08 03 17*	waste printing toner containing dangerous substances
08 04	wastes from MFSU of adhesives and sealants (including waterproofing products)
08 04 09*	waste adhesives and sealants containing organic solvents or other dangerous substances
08 04 11*	adhesive and sealant sludges containing organic solvents or other dangerous substances
08 04 13*	aqueous sludges containing adhesives or sealants containing organic solvents or other dangerous substances
08 04 15*	aqueous liquid waste containing adhesives or sealants containing organic solvents or other dangerous substances
09 01	wastes from the photographic industry
09 01 03*	solvent-based developer solutions
10 02	wastes from the iron and steel industry
10 02 11*	wastes from cooling-water treatment containing oil
10 03	wastes from aluminium thermal metallurgy
10 03 17*	tar-containing wastes from anode manufacture
10 03 27*	wastes from cooling-water treatment containing oil
10 04	wastes from lead thermal metallurgy
10 04 09*	wastes from cooling-water treatment containing oil
10 05	wastes from zinc thermal metallurgy

10 05 08*	wastes from cooling-water treatment containing oil
10 06	wastes from copper thermal metallurgy
10 06 09*	wastes from cooling-water treatment containing oil
10 07	wastes from silver, gold and platinum thermal metallurgy
10 07 07*	wastes from cooling-water treatment containing oil
10 08	wastes from other non-ferrous thermal metallurgy
10 08 12*	tar-containing wastes from anode manufacture
10 08 19*	wastes from cooling-water treatment containing oil
10 09	wastes from casting of ferrous pieces
10 09 13*	waste binders containing dangerous substances
10 10	wastes from casting of non-ferrous pieces
10 10 13*	waste binders containing dangerous substances
11 01	wastes from chemical surface treatment and coating of metals and other materials (for example galvanic processes, zinc coating processes, pickling processes, etching, phosphating, alkaline degreasing, anodising)
11 01 13*	degreasing wastes containing dangerous substances
12 01	wastes from shaping and physical and mechanical surface treatment of metals and plastics
12 01 07*	mineral-based machining oils free of halogens (except emulsions and solutions)
12 01 09*	machining emulsions and solutions free of halogens
12 01 10*	synthetic machining oils
12 01 12*	spent waxes and fats
12 01 14*	machining sludges containing dangerous substances
12 01 18*	metal sludge (grinding, honing and lapping sludge) containing oil
12 01 19*	readily biodegradable machining oil
13 01	waste hydraulic oils
13 01 05*	non-chlorinated emulsions
13 01 10*	mineral based non-chlorinated hydraulic oils
13 01 11*	synthetic hydraulic oils
13 01 12*	readily biodegradable hydraulic oils
13 01 13*	other hydraulic oils
13 02	waste engine, gear and lubricating oils
13 02 05*	mineral-based non-chlorinated engine, gear and lubricating oils
13 02 06*	synthetic engine, gear and lubricating oils
13 02 07*	readily biodegradable engine, gear and lubricating oils
13 02 08*	other engine, gear and lubricating oils
13 03	waste insulating and heat transmission oils
13 03 07*	mineral-based non-chlorinated insulating and heat transmission oils
13 03 08*	synthetic insulating and heat transmission oils
13 03 09*	readily biodegradable insulating and heat transmission oils
13 03 10*	other insulating and heat transmission oils
13 04	bilge oils
13 04 01*	bilge oils from inland navigation
13 04 02*	bilge oils from jetty sewers
13 04 03*	bilge oils from other navigation
13 05	oil/water separator contents
13 05 01*	solids from grit chambers and oil/water separators
13 05 02*	sludges from oil/water separators
13 05 03*	interceptor sludges
13 05 06*	oil from oil/water separators
13 05 07*	oily water from oil/water separators
13 05 08*	mixtures of wastes from grit chambers and oil/water separators
13 07	wastes of liquid fuels
13 07 01*	fuel oil and diesel
13 07 03*	other fuels (including mixtures)
13 08	oil wastes not otherwise specified
13 08 01*	desalter sludges or emulsions
13 08 02*	other emulsions
14 06	waste organic solvents, refrigerants and foam/aerosol propellants

14 06 03*	other solvents and solvent mixtures
14 06 05*	sludges or solid wastes containing other solvents
16 01	end-of-life vehicles from different means of transport (including off-road machinery) and wastes from dismantling of end-of-life vehicles and vehicle maintenance (except 13, 14, 16 06 and 16 08)
16 01 13*	brake fluids
16 01 14*	antifreeze fluids containing dangerous substances
16 03	off-specification batches and unused products
16 03 05*	organic wastes containing dangerous substances
16 07	wastes from transport tank, storage tank and barrel cleaning (except 05 and 13)
16 07 08*	wastes containing oil
17 03	bituminous mixtures, coal tar and tarred products
17 03 01*	bituminous mixtures containing coal tar
17 03 03*	coal tar and tarred products
19 02	wastes from physico/chemical treatments of waste (including dechromatation, decyanidation, neutralisation)
19 02 04*	premixed wastes composed of at least one hazardous waste
19 02 07*	oil and concentrates from separation
19 02 08*	liquid combustible wastes containing dangerous substances
19 02 09*	solid combustible wastes containing dangerous substances
19 08	wastes from waste water treatment plants not otherwise specified
19 08 09*	grease and oil mixture from oil/water separation containing edible oil and fats
19 08 10*	grease and oil mixture from oil/water separation other than those mentioned in 19 08 09
19 11	wastes from oil regeneration
19 11 04*	wastes from cleaning of fuel with bases
19 11 05*	sludges from on-site effluent treatment containing dangerous substances
20 01	separately collected fractions (except 15 01)
20 01 13*	solvents
20 01 25	edible oil and fat
20 01 26*	oil and fat other than those mentioned in 20 01 25
20 01 27*	paint, inks, adhesives and resins containing dangerous substances

Schedule 6C - waste oil recovery

Section 5.3 Part A(1)(b) Tank Farm 1

Hazardous wastes will be accepted as detailed in Table 1.1.1 providing that the hazardous properties of the waste are described by only one or more of the following hazard codes specified in The Hazardous Waste (England and Wales) Regulations 2005:

- H3b: "Flammable" : liquid substances and preparations having a flash point equal to or greater than 21 °C and less than or equal to 55 °C.
- H4 "Irritant": non-corrosive substances and preparations which, through immediate, prolonged or repeated contact with the skin or mucous membrane, can cause inflammation.
- H5 "harmful": substances and preparations which, if they are inhaled or ingested or if they penetrate the skin, may involve limited health risks.
- H6 "Toxic" : substances and preparations (including very toxic substances and preparations) which, if they are inhaled or ingested or if they penetrate the skin, may involve serious, acute or chronic health risks and even death.
- H7 "Carcinogenic": substances and preparations which, if they are inhaled or ingested or if they penetrate the skin, may induce cancer or increase its incidence
- H9 "Corrosive" : substances and preparations which may destroy living tissue on contacts.
- H14 "EcoToxic" : substances and preparations which present or may present immediate or delayed risks for one or more sectors of the environment and

are either listed below or, providing the waste is of a similar nature to the listed wastes, have been agreed in writing by the Agency as acceptable

EWC	EWC Description
01 05	drilling muds and other drilling wastes
01 05 05*	oil-containing drilling muds and wastes
05 01	wastes from petroleum refining
05 01 02*	desalter sludges
05 01 03*	tank bottom sludges
05 01 04*	acid alkyl sludges
05 01 05*	oil spills
05 01 06*	oily sludges from maintenance operations of the plant or equipment
05 01 09*	sludges from on-site effluent treatment containing dangerous substances
05 01 11*	wastes from cleaning of fuels with bases
05 01 12*	oil containing acids
05 01 15*	spent filter clays
10 02	wastes from the iron and steel industry
10 02 11*	wastes from cooling-water treatment containing oil
10 03	wastes from aluminium thermal metallurgy
10 03 27*	wastes from cooling-water treatment containing oil
10 04	wastes from lead thermal metallurgy
10 04 09*	wastes from cooling-water treatment containing oil
10 05	wastes from zinc thermal metallurgy
10 05 08*	wastes from cooling-water treatment containing oil
10 06	wastes from copper thermal metallurgy
10 06 09*	wastes from cooling-water treatment containing oil
10 07	wastes from silver, gold and platinum thermal metallurgy
10 07 07*	wastes from cooling-water treatment containing oil
10 08	wastes from other non-ferrous thermal metallurgy
10 08 18	sludges and filter cakes from flue-gas treatment other than those mentioned in 10 08 17
10 08 19*	wastes from cooling-water treatment containing oil
12 01	wastes from shaping and physical and mechanical surface treatment of metals and plastics
12 01 07*	mineral-based machining oils free of halogens (except emulsions and solutions)
12 01 09*	machining emulsions and solutions free of halogens
12 01 10*	synthetic machining oils
12 01 18*	metal sludge (grinding, honing and lapping sludge) containing oil
12 01 19*	readily biodegradable machining oil

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13 01	waste hydraulic oils
13 01 05*	non-chlorinated emulsions
13 01 10*	mineral based non-chlorinated hydraulic oils
13 01 11*	synthetic hydraulic oils
13 01 12*	readily biodegradable hydraulic oils
13 01 13*	other hydraulic oils
13 02	waste engine, gear and lubricating oils
13 02 05*	mineral-based non-chlorinated engine, gear and lubricating oils
13 02 06*	synthetic engine, gear and lubricating oils
13 02 07*	readily biodegradable engine, gear and lubricating oils
13 02 08*	other engine, gear and lubricating oils
13 03	waste insulating and heat transmission oils
13 03 07*	mineral-based non-chlorinated insulating and heat transmission oils
13 03 08*	synthetic insulating and heat transmission oils
13 03 09*	readily biodegradable insulating and heat transmission oils
13 03 10*	other insulating and heat transmission oils
13 04	bilge oils
13 04 01*	bilge oils from inland navigation
13 04 02*	bilge oils from jetty sewers
13 04 03*	bilge oils from other navigation
13 05	oil/water separator contents
13 05 01*	solids from grit chambers and oil/water separators
13 05 02*	sludges from oil/water separators
13 05 03*	interceptor sludges
13 05 06*	oil from oil/water separators
13 05 07*	oily water from oil/water separators
13 05 08*	mixtures of wastes from grit chambers and oil/water separators
13 07	wastes of liquid fuels
13 07 01*	fuel oil and diesel
13 07 03*	other fuels (including mixtures)
13 08	oil wastes not otherwise specified
13 08 01*	desalter sludges or emulsions
13 08 02*	other emulsions
13 08 99*	wastes not otherwise specified
16 01	end-of-life vehicles from different means of transport (including off-road machinery) and wastes from dismantling of end-of-life vehicles and vehicle maintenance (except 13, 14, 16 06 and 16 08)
16 01 13*	brake fluids
16 07	wastes from transport tank, storage tank and barrel cleaning (except 05 and 13)
16 07 08*	wastes containing oil
19 02	wastes from physico/chemical treatments of waste (including dechromatation, decyanidation, neutralisation)
19 02 07*	oil and concentrates from separation
19 02 08*	liquid combustible wastes containing dangerous substances
19 08	wastes from waste water treatment plants not otherwise specified
19 08 09*	grease and oil mixture from oil/water separation containing edible oil and fats
19 08 10*	grease and oil mixture from oil/water separation other than those mentioned in 19 08 09
19 11	wastes from oil regeneration
19 11 03*	aqueous liquid wastes
19 11 04*	wastes from cleaning of fuel with bases
19 11 05*	sludges from on-site effluent treatment containing dangerous substances
20 01	separately collected fractions (except 15 01)
20 01 25	edible oil and fat
20 01 26*	oil and fat other than those mentioned in 20 01 25

Schedule 6D - non-hazardous aqueous waste for physico-chemical treatment

Section 5.3 Part A(1)(c) (ii) Tank Farm 2

Wastes will be accepted and treated as detailed in Table 1.1.1 that are either listed below or, providing the waste is of a similar nature to the listed wastes, the full details of the non-listed waste, accepted by the operator for treatment, is recorded in the site diary.

EWC	EWC Description
01 05	drilling muds and other drilling wastes
01 05 04	freshwater drilling muds and wastes
01 05 07	barite-containing drilling muds and wastes other than those mentioned in 01 05 05 and 01 05 06
01 05 08	chloride-containing drilling muds and wastes other than those mentioned in 01 05 05 and 01 05 06
02 02	wastes from the preparation and processing of meat, fish and other foods of animal origin
02 02 01	sludges from washing and cleaning
02 02 04	sludges from on-site effluent treatment
02 03	wastes from fruit, vegetables, cereals, edible oils, cocoa, coffee, tea and tobacco preparation and processing; conserve production; yeast and yeast extract production, molasses preparation and fermentation
02 03 01	sludges from washing, cleaning, peeling, centrifuging and separation
02 03 02	wastes from preserving agents
02 03 03	wastes from solvent extraction
02 03 05	sludges from on-site effluent treatment
02 04	wastes from sugar processing
02 04 03	sludges from on-site effluent treatment
02 05	wastes from the dairy products industry
02 05 02	sludges from on-site effluent treatment
02 06	wastes from the baking and confectionery industry
02 06 02	wastes from preserving agents
02 06 03	sludges from on-site effluent treatment
02 07	wastes from the production of alcoholic and non-alcoholic beverages (except coffee, tea and cocoa)
02 07 01	wastes from washing, cleaning and mechanical reduction of raw materials
02 07 02	wastes from spirits distillation
02 07 03	wastes from chemical treatment
02 07 05	sludges from on-site effluent treatment
03 03	wastes from pulp, paper and cardboard production and processing
03 03 02	green liquor sludge (from recovery of cooking liquor)
03 03 05	de-inking sludges from paper recycling
03 03 09	lime mud waste
03 03 11	sludges from on-site effluent treatment other than those mentioned in 03 03 10
04 01	wastes from the leather and fur industry
04 01 06	sludges, in particular from on-site effluent treatment containing chromium
04 01 07	sludges, in particular from on-site effluent treatment free of chromium
04 02	wastes from the textile industry
04 02 10	organic matter from natural products (for example grease, wax)
04 02 17	dyestuffs and pigments other than those mentioned in 04 02 16
04 02 20	sludges from on-site effluent treatment other than those mentioned in 04 02 19
05 01	wastes from petroleum refining
05 01 10	sludges from on-site effluent treatment other than those mentioned in 05 01 09
05 01 13	boiler feedwater sludges
05 01 14	wastes from cooling columns
05 01 17	bitumen
05 06	wastes from the pyrolytic treatment of coal
05 06 04	waste from cooling columns

06 02	wastes from the MFSU of bases
06 05 03	sludges from on-site effluent treatment other than those mentioned in 06 05 02
07 01	wastes from the manufacture, formulation, supply and use (MFSU) of basic organic chemicals
07 01 12	sludges from on-site effluent treatment other than those mentioned in 07 01 11
07 02	wastes from the MFSU of plastics, synthetic rubber and man-made fibres
07 02 12	sludges from on-site effluent treatment other than those mentioned in 07 02 11
07 02 15	wastes from additives other than those mentioned in 07 02 14
07 03	wastes from the MFSU of organic dyes and pigments (except 06 11)
07 03 12	sludges from on-site effluent treatment other than those mentioned in 07 03 11
07 05	wastes from the MFSU of pharmaceuticals
07 05 12	sludges from on-site effluent treatment other than those mentioned in 07 05 11
07 06	wastes from the MFSU of fats, grease, soaps, detergents, disinfectants and cosmetics
07 06 12	sludges from on-site effluent treatment other than those mentioned in 07 06 11
07 07	wastes from the MFSU of fine chemicals and chemical products not otherwise specified
07 07 12	sludges from on-site effluent treatment other than those mentioned in 07 07 11
08 01	wastes from MFSU and removal of paint and varnish
08 01 12	waste paint and varnish other than those mentioned in 08 01 11
08 01 14	sludges from paint or varnish other than those mentioned in 08 01 13
08 01 16	aqueous sludges containing paint or varnish other than those mentioned in 08 01 15
08 01 18	wastes from paint or varnish removal other than those mentioned in 08 01 17
08 01 20	aqueous suspensions containing paint or varnish other than those mentioned in 08 01 19
08 02	wastes from MFSU of other coatings (including ceramic materials)
08 02 02	aqueous sludges containing ceramic materials
08 02 03	aqueous suspensions containing ceramic materials
08 03	wastes from MFSU of printing inks
08 03 07	aqueous sludges containing ink
08 03 08	aqueous liquid waste containing ink
08 03 13	waste ink other than those mentioned in 08 03 12
08 03 15	ink sludges other than those mentioned in 08 03 14
08 03 18	waste printing toner other than those mentioned in 08 03 17
08 04	wastes from MFSU of adhesives and sealants (including waterproofing products)
08 04 10	waste adhesives and sealants other than those mentioned in 08 04 09
08 04 12	adhesive and sealant sludges other than those mentioned in 08 04 11
08 04 14	aqueous sludges containing adhesives or sealants other than those mentioned in 08 04 13
08 04 16	aqueous liquid waste containing adhesives or sealants other than those mentioned in 08 04 15
10 01	wastes from power stations and other combustion plants (except 19)
10 01 21	sludges from on-site effluent treatment other than those mentioned in 10 01 20
10 01 26	wastes from cooling-water treatment
10 03	wastes from aluminium thermal metallurgy
10 03 18	carbon-containing wastes from anode manufacture other than those mentioned in 10 03 17
10 03 28	wastes from cooling-water treatment other than those mentioned in 10 03 27
10 04	wastes from lead thermal metallurgy
10 04 10	wastes from cooling-water treatment other than those mentioned in 10 04 09
10 06	wastes from copper thermal metallurgy
10 06 10	wastes from cooling-water treatment other than those mentioned in 10 06 09
10 07	wastes from silver, gold and platinum thermal metallurgy
10 07 08	wastes from cooling-water treatment other than those mentioned in 10 07 07
10 08	wastes from other non-ferrous thermal metallurgy
10 08 13	carbon-containing wastes from anode manufacture other than those mentioned in 10 08 12
10 08 20	wastes from cooling-water treatment other than those mentioned in 10 08 19
10 09	wastes from casting of ferrous pieces
10 09 14	waste binders other than those mentioned in 10 09 13
10 10	wastes from casting of non-ferrous pieces
10 10 14	waste binders other than those mentioned in 10 10 13
10 12	wastes from manufacture of ceramic goods, bricks, tiles and construction products
10 12 13	sludge from on-site effluent treatment
11 01	wastes from chemical surface treatment and coating of metals and other materials (for example galvanic processes, zinc coating processes, pickling processes, etching, phosphating, alkaline

	degreasing, anodising)
11 01 12	aqueous rinsing liquids other than those mentioned in 11 01 11
11 01 14	degreasing wastes other than those mentioned in 11 01 13
11 02	wastes from non-ferrous hydrometallurgical processes
11 02 03	wastes from the production of anodes for aqueous electrolytical processes
12 01	wastes from shaping and physical and mechanical surface treatment of metals and plastics
12 01 15	machining sludges other than those mentioned in 12 01 14
16 01	end-of-life vehicles from different means of transport (including off-road machinery) and wastes from dismantling of end-of-life vehicles and vehicle maintenance (except 13, 14, 16 06 and 16 08)
16 01 15	antifreeze fluids other than those mentioned in 16 01 14
16 03	off-specification batches and unused products
16 03 06	organic wastes other than those mentioned in 16 03 05
16 10	aqueous liquid wastes destined for off-site treatment
16 10 02	aqueous liquid wastes other than those mentioned in 16 10 01
16 10 04	aqueous concentrates other than those mentioned in 16 10 03
17 03	bituminous mixtures, coal tar and tarred products
17 03 02	bituminous mixtures other than those mentioned in 17 03 01
19 02	wastes from physico/chemical treatments of waste (including dechromatation, decyanidation, neutralisation)
19 02 03	premixed wastes composed only of non-hazardous wastes
19 02 10	combustible wastes other than those mentioned in 19 02 08 and 19 02 09
19 06	wastes from anaerobic treatment of waste
19 06 03	liquor from anaerobic treatment of municipal waste
19 06 04	digestate from anaerobic treatment of municipal waste
19 06 05	liquor from anaerobic treatment of animal and vegetable waste
19 06 06	digestate from anaerobic treatment of animal and vegetable waste
19 07	landfill leachate
19 07 03	landfill leachate other than those mentioned in 19 07 02
19 08	wastes from waste water treatment plants not otherwise specified
19 08 05	sludges from treatment of urban waste water
19 08 12	sludges from biological treatment of industrial waste water other than those mentioned in 19 08 11
19 08 14	sludges from other treatment of industrial waste water other than those mentioned in 19 08 13
19 09	wastes from the preparation of water intended for human consumption or water for industrial use
19 09 02	sludges from water clarification
19 09 03	sludges from decarbonation
19 09 04	spent activated carbon
19 09 06	solutions and sludges from regeneration of ion exchangers
19 11	wastes from oil regeneration
19 11 06	sludges from on-site effluent treatment other than those mentioned in 19 11 05
20 01	separately collected fractions (except 15 01)
20 01 28	paint, inks, adhesives and resins other than those mentioned in 20 01 27
20 01 30	detergents other than those mentioned in 20 01 29
20 03	other municipal wastes
20 03 04	septic tank sludge
20 03 06	waste from sewage cleaning

Schedule 6E - non-hazardous aqueous waste for biological treatment

Section 5.3 Part A(1)(c) (i) Tank Farm 2

Wastes will be accepted and treated as detailed in Table 1.1.1 that are either listed below or, providing the waste is of a similar nature to the listed wastes, the full details of the non-listed waste, accepted by the operator for treatment, is recorded in the site diary.

EWC	EWC Description
02 02	wastes from the preparation and processing of meat, fish and other foods of animal origin
02 02 01	sludges from washing and cleaning
02 02 04	sludges from on-site effluent treatment
02 03	wastes from fruit, vegetables, cereals, edible oils, cocoa, coffee, tea and tobacco preparation and processing; conserve production; yeast and yeast extract production, molasses preparation and fermentation
02 03 01	sludges from washing, cleaning, peeling, centrifuging and separation
02 03 02	wastes from preserving agents
02 03 03	wastes from solvent extraction
02 03 05	sludges from on-site effluent treatment
02 04	wastes from sugar processing
02 04 03	sludges from on-site effluent treatment
02 05	wastes from the dairy products industry
02 05 02	sludges from on-site effluent treatment
02 06	wastes from the baking and confectionery industry
02 06 02	wastes from preserving agents
02 06 03	sludges from on-site effluent treatment
02 07	wastes from the production of alcoholic and non-alcoholic beverages (except coffee, tea and cocoa)
02 07 01	wastes from washing, cleaning and mechanical reduction of raw materials
02 07 02	wastes from spirits distillation
02 07 03	wastes from chemical treatment
02 07 05	sludges from on-site effluent treatment
03 03	wastes from pulp, paper and cardboard production and processing
03 03 02	green liquor sludge (from recovery of cooking liquor)
03 03 05	de-inking sludges from paper recycling
03 03 09	lime mud waste
03 03 11	sludges from on-site effluent treatment other than those mentioned in 03 03 10
04 01	wastes from the leather and fur industry
04 01 06	sludges, in particular from on-site effluent treatment containing chromium
04 01 07	sludges, in particular from on-site effluent treatment free of chromium
04 02	wastes from the textile industry
04 02 10	organic matter from natural products (for example grease, wax)
04 02 17	dyestuffs and pigments other than those mentioned in 04 02 16
04 02 20	sludges from on-site effluent treatment other than those mentioned in 04 02 19
05 01	wastes from petroleum refining
05 01 13	boiler feedwater sludges
05 01 14	wastes from cooling columns
05 01 17	bitumen
05 06	wastes from the pyrolytic treatment of coal
05 06 04	waste from cooling columns
06 02	wastes from the MFSU of bases
06 05 03	sludges from on-site effluent treatment other than those mentioned in 06 05 02
07 01	wastes from the manufacture, formulation, supply and use (MFSU) of basic organic chemicals
07 01 12	sludges from on-site effluent treatment other than those mentioned in 07 01 11
07 02	wastes from the MFSU of plastics, synthetic rubber and man-made fibres

07 02 12	sludges from on-site effluent treatment other than those mentioned in 07 02 11
07 02 15	wastes from additives other than those mentioned in 07 02 14
07 03	wastes from the MFSU of organic dyes and pigments (except 06 11)
07 03 12	sludges from on-site effluent treatment other than those mentioned in 07 03 11
07 05	wastes from the MFSU of pharmaceuticals
07 05 12	sludges from on-site effluent treatment other than those mentioned in 07 05 11
07 06	wastes from the MFSU of fats, grease, soaps, detergents, disinfectants and cosmetics
07 06 12	sludges from on-site effluent treatment other than those mentioned in 07 06 11
07 07	wastes from the MFSU of fine chemicals and chemical products not otherwise specified
07 07 12	sludges from on-site effluent treatment other than those mentioned in 07 07 11
08 01	wastes from MFSU and removal of paint and varnish
08 01 12	waste paint and varnish other than those mentioned in 08 01 11
08 01 14	sludges from paint or varnish other than those mentioned in 08 01 13
08 01 16	aqueous sludges containing paint or varnish other than those mentioned in 08 01 15
08 01 18	wastes from paint or varnish removal other than those mentioned in 08 01 17
08 01 20	aqueous suspensions containing paint or varnish other than those mentioned in 08 01 19
08 02	wastes from MFSU of other coatings (including ceramic materials)
08 02 02	aqueous sludges containing ceramic materials
08 02 03	aqueous suspensions containing ceramic materials
08 03	wastes from MFSU of printing inks
08 03 07	aqueous sludges containing ink
08 03 08	aqueous liquid waste containing ink
08 03 13	waste ink other than those mentioned in 08 03 12
08 03 15	ink sludges other than those mentioned in 08 03 14
08 03 18	waste printing toner other than those mentioned in 08 03 17
08 04	wastes from MFSU of adhesives and sealants (including waterproofing products)
08 04 10	waste adhesives and sealants other than those mentioned in 08 04 09
08 04 12	adhesive and sealant sludges other than those mentioned in 08 04 11
08 04 14	aqueous sludges containing adhesives or sealants other than those mentioned in 08 04 13
08 04 16	aqueous liquid waste containing adhesives or sealants other than those mentioned in 08 04 15
10 01	wastes from power stations and other combustion plants (except 19)
10 01 21	sludges from on-site effluent treatment other than those mentioned in 10 01 20
10 01 26	wastes from cooling-water treatment
10 03	wastes from aluminium thermal metallurgy
10 03 28	wastes from cooling-water treatment other than those mentioned in 10 03 27
10 04	wastes from lead thermal metallurgy
10 04 10	wastes from cooling-water treatment other than those mentioned in 10 04 09
10 06	wastes from copper thermal metallurgy
10 06 10	wastes from cooling-water treatment other than those mentioned in 10 06 09
10 07	wastes from silver, gold and platinum thermal metallurgy
10 07 08	wastes from cooling-water treatment other than those mentioned in 10 07 07
10 08	wastes from other non-ferrous thermal metallurgy
10 08 20	wastes from cooling-water treatment other than those mentioned in 10 08 19
10 09	wastes from casting of ferrous pieces
10 09 14	waste binders other than those mentioned in 10 09 13
10 10	wastes from casting of non-ferrous pieces
10 10 14	waste binders other than those mentioned in 10 10 13
10 12	wastes from manufacture of ceramic goods, bricks, tiles and construction products
10 12 13	sludge from on-site effluent treatment
11 01	wastes from chemical surface treatment and coating of metals and other materials (for example galvanic processes, zinc coating processes, pickling processes, etching, phosphating, alkaline degreasing, anodising)
11 01 12	aqueous rinsing liquids other than those mentioned in 11 01 11
11 01 14	degreasing wastes other than those mentioned in 11 01 13
11 02	wastes from non-ferrous hydrometallurgical processes
11 02 03	wastes from the production of anodes for aqueous electrolytical processes
12 01	wastes from shaping and physical and mechanical surface treatment of metals and plastics
12 01 15	machining sludges other than those mentioned in 12 01 14

16 01	end-of-life vehicles from different means of transport (including off-road machinery) and wastes from dismantling of end-of-life vehicles and vehicle maintenance (except 13, 14, 16 06 and 16 08)
16 01 15	antifreeze fluids other than those mentioned in 16 01 14
16 03	off-specification batches and unused products
16 03 06	organic wastes other than those mentioned in 16 03 05
16 10	aqueous liquid wastes destined for off-site treatment
16 10 02	aqueous liquid wastes other than those mentioned in 16 10 01
16 10 04	aqueous concentrates other than those mentioned in 16 10 03
19 02	wastes from physico/chemical treatments of waste (including dechromatation, decyanidation, neutralisation)
19 02 03	premixed wastes composed only of non-hazardous wastes
19 06	wastes from anaerobic treatment of waste
19 06 03	liquor from anaerobic treatment of municipal waste
19 06 04	digestate from anaerobic treatment of municipal waste
19 06 05	liquor from anaerobic treatment of animal and vegetable waste
19 06 06	digestate from anaerobic treatment of animal and vegetable waste
19 07	landfill leachate
19 07 03	landfill leachate other than those mentioned in 19 07 02
19 08	wastes from waste water treatment plants not otherwise specified
19 08 05	sludges from treatment of urban waste water
19 08 12	sludges from biological treatment of industrial waste water other than those mentioned in 19 08 11
19 08 14	sludges from other treatment of industrial waste water other than those mentioned in 19 08 13
19 09	wastes from the preparation of water intended for human consumption or water for industrial use
19 09 02	sludges from water clarification
19 09 03	sludges from decarbonation
19 09 06	solutions and sludges from regeneration of ion exchangers
19 11	wastes from oil regeneration
19 11 06	sludges from on-site effluent treatment other than those mentioned in 19 11 05
20 01	separately collected fractions (except 15 01)
20 01 30	detergents other than those mentioned in 20 01 29
20 03	other municipal wastes
20 03 04	septic tank sludge
20 03 06	waste from sewage cleaning

Schedule 6F – recovery of solvents, other organic substances and oil by distillation

Section 5.4 Part A(1)(a)

Hazardous wastes will be accepted as detailed in Table 1.1.1 providing that the hazardous properties of the waste are described by only one or more of the following hazard codes specified in The Hazardous Waste (England and Wales) Regulations 2005:

- H3-A "Highly flammable": - liquid substances and preparations having a flash point below 21°C (including extremely flammable liquids), or solid substances and preparations which may readily catch fire after brief contact with a source of ignition and which continue to burn or to be consumed after removal of the source of ignition, but **excluding** substances and preparations which may become hot and finally catch fire in contact with air at ambient temperature without any application of energy, or gaseous substances and preparations which are flammable in air at normal pressure, or substances and preparations which, in contact with water or damp air, evolve highly flammable gases in dangerous quantities.
- H3-B "Flammable": liquid substances and preparations having a flash point equal to or greater than 21°C and less than or equal to 55°C.
- H4 "Irritant": non-corrosive substances and preparations which, through immediate, prolonged or repeated contact with the skin or mucous membrane, can cause inflammation.
- H5 "harmful": substances and preparations which, if they are inhaled or ingested or if they penetrate the skin, may involve limited health risks.
- H6 "Toxic": substances and preparations (including very toxic substances and preparations) which, if they are inhaled or ingested or if they penetrate the skin, may involve serious, acute or chronic health risks and even death.
- H7 "Carcinogenic": substances and preparations which, if they are inhaled or ingested or if they penetrate the skin, may induce cancer or increase its incidence.
- H9 "Corrosive": substances and preparations which may destroy living tissue on contacts.
- H14 "EcoToxic": substances and preparations which present or may present immediate or delayed risks for one or more sectors of the environment and

are either listed below or, providing the waste is of a similar nature to the listed wastes, have been agreed in writing by the Agency as acceptable

EWC	EWC Description
04 01	wastes from the leather and fur industry
04 01 03*	degreasing wastes containing solvents without a liquid phase
04 02	wastes from the textile industry
04 02 14*	wastes from finishing containing organic solvents
04 02 16*	dyestuffs and pigments containing dangerous substances
07 01	wastes from the manufacture, formulation, supply and use (MFSU) of basic organic chemicals
07 01 03*	organic halogenated solvents, washing liquids and mother liquors
07 01 04*	other organic solvents, washing liquids and mother liquors
07 01 07*	halogenated still bottoms and reaction residues
07 01 08*	other still bottoms and reaction residues
07 02	wastes from the MFSU of plastics, synthetic rubber and man-made fibres
07 02 03*	organic halogenated solvents, washing liquids and mother liquors
07 02 04*	other organic solvents, washing liquids and mother liquors
07 02 07*	halogenated still bottoms and reaction residues
07 02 14*	wastes from additives containing dangerous substances
07 03	wastes from the MFSU of organic dyes and pigments (except 06 11)
07 03 03*	organic halogenated solvents, washing liquids and mother liquors
07 03 04*	other organic solvents, washing liquids and mother liquors
07 05	wastes from the MFSU of pharmaceuticals
07 05 03*	organic halogenated solvents, washing liquids and mother liquors
07 05 04*	other organic solvents, washing liquids and mother liquors

07 06	wastes from the MFSU of fats, grease, soaps, detergents, disinfectants and cosmetics
07 06 03*	organic halogenated solvents, washing liquids and mother liquors
07 06 04*	other organic solvents, washing liquids and mother liquors
07 07	wastes from the MFSU of fine chemicals and chemical products not otherwise specified
07 07 03*	organic halogenated solvents, washing liquids and mother liquors
07 07 04*	other organic solvents, washing liquids and mother liquors
08 01	wastes from MFSU and removal of paint and varnish
08 01 11*	waste paint and varnish containing organic solvents or other dangerous substances
08 01 13*	sludges from paint or varnish containing organic solvents or other dangerous substances
08 01 15*	aqueous sludges containing paint or varnish containing organic solvents or other dangerous substances
08 01 17*	wastes from paint or varnish removal containing organic solvents or other dangerous substances
08 01 19*	aqueous suspensions containing paint or varnish containing organic solvents or other dangerous substances
08 01 21*	waste paint or varnish remover
08 03	wastes from MFSU of printing inks
08 03 12*	waste ink containing dangerous substances
08 03 14*	ink sludges containing dangerous substances
08 03 17*	waste printing toner containing dangerous substances
08 04	wastes from MFSU of adhesives and sealants (including waterproofing products)
08 04 09*	waste adhesives and sealants containing organic solvents or other dangerous substances
08 04 11*	adhesive and sealant sludges containing organic solvents or other dangerous substances
08 04 13*	aqueous sludges containing adhesives or sealants containing organic solvents or other dangerous substances
08 04 15*	aqueous liquid waste containing adhesives or sealants containing organic solvents or other dangerous substances
09 01	wastes from the photographic industry
09 01 03*	solvent-based developer solutions
11 01	wastes from chemical surface treatment and coating of metals and other materials (for example galvanic processes, zinc coating processes, pickling processes, etching, phosphating, alkaline degreasing, anodising)
11 01 13*	degreasing wastes containing dangerous substances
13 07	wastes of liquid fuels
13 07 02*	petrol
14 06	waste organic solvents, refrigerants and foam/aerosol propellants
14 06 01*	chlorofluorocarbons, HCFC, HFC
14 06 02*	other halogenated solvents and solvent mixtures
14 06 03*	other solvents and solvent mixtures
14 06 04*	sludges or solid wastes containing halogenated solvents
14 06 05*	sludges or solid wastes containing other solvents
16 03	off-specification batches and unused products
16 03 05*	organic wastes containing dangerous substances
19 02	wastes from physico/chemical treatments of waste (including dechromatation, decyanidation, neutralisation)
19 02 08*	liquid combustible wastes containing dangerous substances
20 01	separately collected fractions (except 15 01)
20 01 13*	solvents
20 01 27*	paint, inks, adhesives and resins containing dangerous substances

END OF PERMIT