



ENVIRONMENT AGENCY

ENVIRONMENTAL PROTECTION ACT 1990. WASTE MANAGEMENT LICENCE.

LICENCE REF NO: WR.1.057.12

FACILITY TYPE: Transfer Station
and Treatment Plant

The Environment Agency (hereinafter called "the Agency"), in pursuance of Part II of the Environmental Protection Act 1990, hereby grant a waste management licence authorising the keeping and treatment of controlled waste on the land specified in schedule 1 to this licence to Douglas Beale Feakins trading as Norchem Environmental Services, The Recycling Centre, Stanier Road, Shire Business Park, Warndon, Worcester, WR4 9FE, that person being in occupation of the said land, the said licence being subject to the conditions specified in schedule 3 to this licence.

In this licence the words and expressions contained in schedule 2 shall have the meaning assigned to them therein.

SCHEDULE 1- SPECIFIED LAND.

The licence relates to the land at The Recycling Centre, Stanier Road, Shire Business Park, Warndon, Worcester, WR4 9FE (hereinafter called "the site") shown edged red on Drawing Reference Number SLP/NOR/01 attached to this licence.

Signed Carl Moss
(Area Waste Regulation Manager)

Name: Carl Moss

Dated 13 JUNE 1997

FOR AGENCY OFFICIAL USE ONLY.	ENVIRONMENT AGENCY
ENVIRONMENT AGENCY	Licence Transferred to: Name: TOM DOR PLC CO. REG. NO 1285659 Address: CITY HOUSE WHARF STREET MCKLEY BIRMINGHAM, B18-5HS
I hereby certify that this is a true photocopy of the document to which it refers. Signed <u>D.S. (Lamerford)</u> Date <u>20th March 2001</u>	DATE: <u>10th March 2001</u> SIGNED: <u>[Signature]</u>

YOUR ATTENTION IS DRAWN TO THE RIGHTS OF APPEAL DETAILED IN THE NOTES AT THE END OF THIS LICENCE.

Upper Severn Area, Hafren House, Welshpool Road, Shelton, Shrewsbury, SY3 8BB

ENVIRONMENT AGENCY

I hereby certify that this is a true photocopy of the document to which it purports to relate. Signed R. Hadley Date 8th January 2007
Name R. HADLEY

See over for endorsements

ENVIRONMENT AGENCY

Transferred to: Aqueous Treatment Ltd. 4
Rudgate Court, Wiltton, Wetherby,
West Yorkshire, LS23 7BF

Company Registration Number: 04062656
(if applicable)

Address: As above

Signed:  Name: DIRK (LAMERSFORD)

Date: 9th January 2007

ENVIRONMENT AGENCY

Transferred to: CREDENTIAL ENVIRONMENTAL
LIMITED

Company Registration Number: SC223342

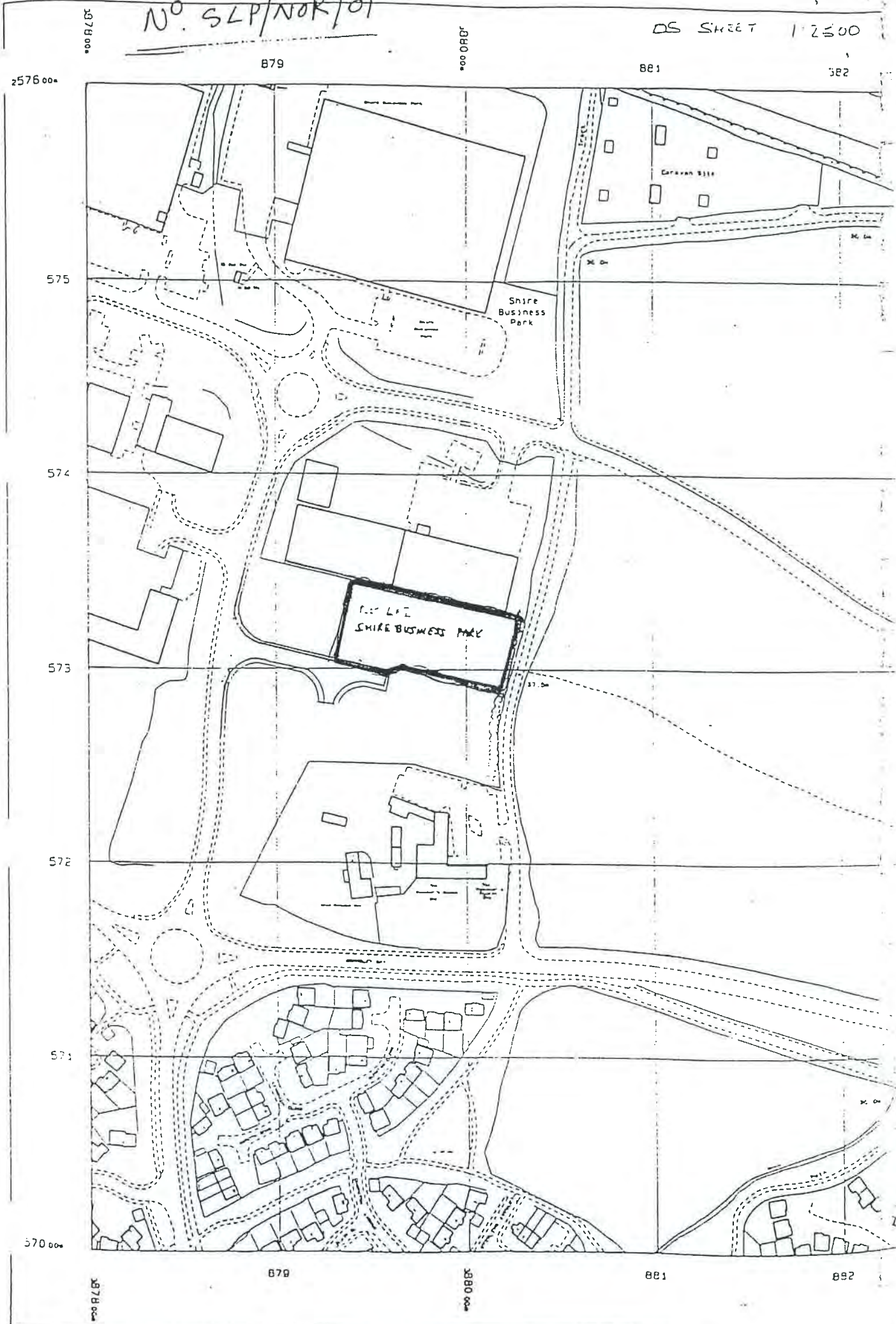
739 SOUTH STREET
GLASGOW G14 0BX

Signed:  Name: DIRK (LAMERSFORD)

Date: 21st December 2005

N^o. SLP/NOR/01

DS SHEET 1/2500



RIGHTS OF APPEAL.



ENVIRONMENT
AGENCY

Section 43(1) of the Environmental Protection Act 1990 provides that:

Where, except in pursuance of a direction given by the Secretary of State,

- (a) an application for a licence is rejected
- (b) a licence is granted subject to conditions

the applicant may appeal from the decision to the Secretary of State.

You may obtain the appropriate form on which to give written notice of an appeal from:-

The Planning Inspectorate,
Room 10/13,
Tollgate House,
Bristol,
BS10 9DJ.
TEL 0117 987 8812
FAX 0117 987 8406

This notice of appeal should be accompanied by the following information: a copy of the licence; a copy of any correspondence relevant to the appeal; a copy of any other document relevant to the appeal including, in particular, any relevant consent, determination, notice, planning permission, established use certificate or certificate of lawful use or development; and a statement indicating whether you wish the appeal to be in the form of a hearing or on the basis of written representations. You are also required to serve a copy of your notice of appeal, together with copies of any the above documents that have accompanied your notice of appeal, on the Environment Agency (at the address overleaf). You should appeal within 6 months of the date that this notice takes effect but the Secretary of State may allow notice of appeal to be given after the expiry of this time period.





SCHEDULE 2 - INTERPRETATION.

Licence holder shall mean the person, persons or company to whom the licence is issued, or any person, persons, or company to whom the licence is transferred in accordance with relevant legislative requirements.

Special Wastes shall mean as defined by the Special Waste Regulations 1996.

Smalls shall mean wastes in individual containers of a capacity less than 2.5 kg for solids or 3 litres for liquids.

Emergency shall mean a situation where an immediate threat of pollution of the environment or harm to human health exists.

Incident shall mean any unexpected and/or abnormal event and/or near miss.

Delivered shall mean vehicles which are carrying waste entering and parking on the site and shall not include the receipt or handling of wastes.

Oil Reclamation Facility shall mean the oil storage tanks, oil treatment tanks and boiler house shown on plan DFS/0695/02 and associated plant and equipment.

Risk Phrase shall mean as defined in the Approved Supply List (Third Edition) - Information Approved for the Classification and Labelling of Substances and Preparations Dangerous for Supply. 1996.

Technically Competent Management shall mean those persons identified by the licence holder as being responsible for the day to day management of the site and satisfying the requirements of section 74(3)(b) of the Environmental Protection Act 1990, Regulations 4 and 5 of the Waste Management Licensing Regulations 1994 and Chapter 3 of the Department of the Environment Waste Management Paper 4.

Working Days shall mean for the purposes of this licence Monday to Friday excluding Bank and Public Holidays. Bank and Public Holidays shall mean those days prescribed by H.M. Government as being such.

Duly Authorised Officer shall mean any person authorised in writing by the Environment Agency pursuant to Section 108(1) of the Environment Act 1995.

These definitions apply only for the purposes of this licence in the interests of ensuring clarity.



Licence No. WR.1.057.12

SCHEDULE 3 - CONDITIONS RELATING TO THIS LICENCE

A. GENERAL

- A1. (a) The drawings and the statement of intended methods of operation submitted as part of the application for this licence and any later drawings or written statements received and approved in writing by the Agency in substitute for or in augmentation of such a drawing and statement will hereinafter be referred to as "the Working Plan".
- (b) No waste shall be kept at the site unless the Agency has approved in writing Volume One of the Working Plan.
- (c) No waste oil shall be kept or treated in the oil reclamation facility unless the Agency has approved in writing Volume Two of the Working Plan.
- (d) Unless otherwise specified in conditions of this licence, the licence holder shall notify the Agency of any proposed changes to the Working Plan at least 20 working days before the proposed change is implemented or other shorter period agreed with the Agency. The proposed change(s) shall not be implemented without the written consent of the Agency. Written consent of the Agency shall not be unreasonably withheld.
- (e) The site shall be operated in accordance with the Working Plan. In the event of any details contained in the Working Plan being in conflict with the licence conditions, the licence conditions shall prevail.
- (f) The site shall be constructed in accordance with the designs and specifications detailed in the Working Plan or as otherwise required by the conditions of this licence and shall be maintained to those design specifications.
- (g) The drawings, plans and supporting documents received by the Agency as part of the licence application are listed in Appendix 1.
- (h) At the written request of the Agency the Working Plan shall be reviewed in consultation with the Agency and any changes as a consequence of the review documented in writing to the Agency and incorporated into the Working Plan.
- A2. Any Appendices to this Schedule are part of the conditions relating to this licence.
- A3. A copy of any notice or instruction received from any authority other than the Agency, which in any way relates to the use of the site shall be furnished to the Agency within 3 working days of receipt.

Signed Carl Moss

Carl Moss

Area Waste Regulation Manager





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B. WASTE TYPES, QUANTITIES AND OPERATIONAL HOURS

- B1. (a) This licence permits the receipt of wastes specified in Appendix 2(i), subject to the exclusions listed in Appendix 2(ii), of this licence, at a rate not exceeding a combined total of 100 tonnes per day and 18,000 tonnes per year.
- (b) This licence permits the receipt of wastes specified in Appendix 3 of this licence at the oil reclamation facility, at a rate not exceeding a combined total of 200 tonnes per day and 38,000 tonnes per year.
- B2. Waste shall only be kept at the site when appropriate storage capacity is available and at no time shall exceed the quantities set out in Appendix 4 to this licence.
- B3. The total quantity of unidentified chemicals (P30) arising as smalls kept at the site shall not exceed 100 kg.
- B4. Waste shall be stored at the site in accordance with Health & Safety series booklets HS(G) 51 and HS(G) 71 with regard to segregation of incompatible materials and flammable materials.
- B5. Drums containing waste shall not be stacked more than 2.4 metres high.
- B6. (a) One working day advance notice of any temporary cessation of operations for a period in excess of one month shall be provided in writing to the Agency.
- (b) Five working days advance notice shall be given in writing to the Agency of the date on which operations are to commence or re-commence in the event of a temporary cessation for a period in excess of one month.
- B7. (a) Except in cases of emergency, no machinery or plant other than the oil reclamation process tanks shall be operated and no wastes shall be received or handled at the site without the prior written consent of the Agency other than between the hours of:
- 0600 hours Monday to 1800 hours Saturday
0600 hours to 1200 hours Sundays, Public & Bank holidays
- (b) Wastes may be delivered to the site outside of normal operating hours but not accepted or handled. Such vehicles shall be parked and secured in the designated area shown on plan reference DFS/0794/01. Secured shall include ensuring that all valves are locked closed and that no leaks are apparent.
- B8. All emergencies shall be reported forthwith to the Agency and confirmed in writing within 3 working days and recorded in the Incident Book.

Signed Carl Moss
Carl Moss
Area Waste Regulation Manager

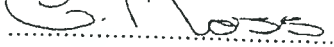




Licence No. WR.1.057.12

C. SITE INFRASTRUCTURE, SECURITY AND SAFETY

- C1. Unless otherwise agreed, at least 24 hours notice shall be given to the Agency of any engineering works which are scheduled to take place on the site.
- C2. A site office shall be provided at the site at the location detailed in the Working Plan and shall provide:
- (i) Working telephone.
 - (ii) Place for records and documents.
- C3. No waste shall be received at the site unless a site laboratory has been provided for the analysis of all wastes to ensure the objectives in Appendix 5 to this licence are met.
- C4. (a) Gates and fencing to impede unauthorised access and to prevent accidental access to the site shall be provided and maintained as specified in the Working Plan.
- (b) Gates shall be kept closed and locked when the site is unattended and outside permitted hours of opening.
- (c) The perimeter boundaries and site entrance gates shall be inspected each day and any defects identified which impairs their effectiveness shall be temporarily repaired during the shift in which they were detected and permanent repairs effected within 48 hours of being detected. Details of these inspections and any repairs shall be recorded in the site diary on the appropriate date.
- C5. (a) No waste shall be kept or treated at the site unless a site identification board no less than one square metre in size and of durable material and finish has been displayed at the site entrance. The noticeboard shall show the hours when the site is open and give the name of the site, the name, address, telephone number and emergency telephone number of the operator and of the Agency. The site identification board shall be maintained in a legible condition throughout the life of the site and shall be updated as necessary.
- (b) In the event of loss of or damage to the site identification board, it shall be repaired or replaced within 7 working days of such loss or damage being detected.
- (c) A notice shall be permanently displayed at the entrance to the site and shall display the words 'No Unauthorised Entry'.
- C6. (a) Adequate provision shall be made within the confines of the site for the parking and manoeuvring of vehicles using the site.
- (b) Adequate provision shall be made within the confines of the site for a waiting area for loads awaiting booking-in and unloading.

Signed 
Carl Moss
Area Waste Regulation Manager





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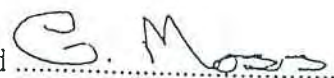
- (c) Overnight parking shall be restricted to designated areas shown on Plan DFS/0794/01 which maintains adequate free access to the waste storage areas for any emergency services.
- (d) Adequate free access to the waste storage areas for any emergency services shall be maintained at all times.
- C7. Vehicle washdown facilities as detailed in the Working Plan shall be provided to ensure that oil, debris or other material is not deposited on any road surrounding the site by vehicles leaving the site.
- C8. (a) No waste shall be kept or treated in the oil reclamation facility unless the condition of all tanks has been inspected, tested and certified as acceptable for the proposed use in accordance with the Working Plan.
- (b) A copy of the inspection report and test results shall be sent to the Agency at least 5 working days prior to commissioning.
- (c) Within three months of the oil reclamation facility commencing operation, provision shall be made in the Working Plan for inspections by an independent competent engineer. The provision required by this condition shall be agreed with the Agency.
- (d) Written notice shall be given to the Agency 5 working days in advance of any tank inspections and tests scheduled to take place on site.
- C9. (a) Any tank or container used for the storage of liquid within the site shall be surrounded by an impermeable bund capable of impounding the capacity of the largest tank or container plus 10% at all times. Any water or liquid collecting within the bunds must be removed so as to maintain the 110% capacity.
- (b) The design, construction and location of the oil reclamation facility tank farm shall be as shown in the Working Plan.
- (c) The pumps, filters, valves, gauges or nozzles of any tank must be positioned so as to be within the bund at all times and be kept locked closed when not in use. Disconnected flexible hoses shall be positioned so as to be within the bund at all times.
- (d) The use of flexible hoses shall be restricted to tanker loading/off loading operations except in an emergency.
- (e) There shall be no free draining valves through the bund wall.
- (f) Any tank used for the storage of boiler fuels, process chemicals, recovered oils or liquid wastes within the site shall at all times bear a conspicuous label stating the contents of the tank and appropriate hazard signs and the holding capacity of the tank.

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Area Waste Regulation Manager



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- (g) All tanks shall be fitted with reliable alarmed level monitoring devices to prevent and warn of overfilling.
- (h) Any tank used for the storage of boiler fuels, process chemicals, recovered oils or liquid wastes within the site shall be inspected daily to check for leakage or other damage. Should any leakage or other damage be detected, appropriate action shall be taken forthwith to empty the tank(s), to prevent any further leakage or damage and to repair or maintain the tank(s) as required. Details of these inspections shall be recorded in the site diary.
- C10. No waste oil shall be kept or treated in the oil reclamation facility unless the heated tanks and vent condenser have been installed with the following equipment, the specification of which shall be agreed with the Agency:
- (i) Fully modulating steam control valves, such that the temperature of the process liquids can be controlled and does not exceed 85 degrees Centigrade.
- (ii) Suitable temperature monitoring, recording and alarm equipment.
- (iii) Suitable alarms to the vapour space of the tanks to warn of high vapour pressures.
- (iv) Suitable temperature monitoring, recording and alarm equipment on the inlet and exit of the water cooled condensers.
- (v) Suitable equipment to monitor the flow of cooling water into the condensers.
- C11. All monitoring, recording and alarm systems in the oil reclamation facility shall be functionally tested and calibrated when operations commence and thereafter every 6 months for 2 years. After which time the licence holder shall review calibration frequencies with the Agency.
- C12. All release points to air from the oil reclamation facility shall be directed vertically upwards and shall be a minimum of 3 metres above the height of surrounding buildings or a minimum of 8 metres above ground level, or to a height such that emissions are harmless at ground level whichever is greater.
- C13. No waste shall be kept or treated in the oil reclamation facility unless a planned maintenance programme for plant and equipment has been agreed with the Agency. The maintenance programme shall be reviewed by the licence holder with the Agency as required.
- C14. All pipework, valves, pumps, storage and treatment tanks, storage bays and other such installations shall be protected from damage by vehicles.
- C15. All storage and treatment tanks shall be desludged in accordance with the Working Plan and details shall be recorded in the site diary.

Signed 
Carl Moss
Area Waste Regulation Manager





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- C16. All yard areas at the site shall be surfaced and maintained as detailed in the Working Plan so as to form a permanent surface that is impermeable to substances likely to be at the site and so as to contain within the site any run-off arising from any circumstances.
- C17. (a) The impermeable surfaces, bunds and storage bays within the site shall be maintained in a clean state free from contamination as far as is reasonably practicable and in good repair at all times.
- (b) The impermeable surfaces, bunds and storage bays within the site shall be inspected at least weekly by a member of the Technically Competent Management team for defects. Any defects shall be repaired within 2 working days of being identified with materials of the same or better standard as those of the original surface. Details of these inspections including details of any faults found and the measures taken to rectify them shall be recorded in the site diary.
- C18. Wastes shall only be deposited, kept or treated within the bunded areas designated in the Working Plan.

D. RECORD KEEPING, TECHNICAL MANAGEMENT AND SUPERVISION.

- D1. The site licence and any amendments to the licence together with the contents of the current issue of the Working Plan shall be:
- (i) displayed at the site control office;
- (ii) made known to any person who is given responsibility for the management, supervision or control of the site;
- (iii) made available to any person using the site and any duly authorised officer of the Agency at all reasonable times.
- D2. (a) No waste shall be kept or treated at the site unless the Agency has been informed in writing of the names of those persons that comprise the Technically Competent Management of the site. These persons shall have full knowledge of the conditions and requirements of this licence, the Working Plan and all operating procedures. Any changes to the names of these personnel shall be notified to the Agency within 5 working days of the change occurring. This information shall form part of the Working Plan.
- (b) During periods of operation a member of the Technically Competent Management of the site shall inspect the site daily to ensure compliance with this licence and shall record the inspection in the site diary on the appropriate dates.
- (c) The site shall be manned while it is being operated and shall be supervised by a member of the Technically Competent Management of the site to ensure compliance with the licence.

Signed 

Carl Moss

Area Waste Regulation Manager





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- (d) The site shall be manned by at least two operatives when wastes are being received or handled. One operative shall be the site chemist.
- (e) The site chemist shall possess a minimum qualification of a Higher National Certificate in Chemistry or an alternative approved qualification and experience agreed in advance in writing by the Agency.
- (f) The site shall be manned by at least one operative when wastes are being heated in the oil reclamation process tanks.
- (g) All plant must be in a safe shutdown condition when no appropriately trained personnel are on the site or when the site is closed.
- (h) The licence holder shall inform the Agency within 20 days if they, or another relevant person, as defined within Waste Management Paper 4 1994 are convicted of a relevant offence as defined within Regulation 3 of the Waste Management Licensing Regulations 1994.
- D3. No waste shall be kept or treated in the oil reclamation facility unless written operating procedures for all process plant operations have been prepared. These procedures shall be available to the process operators during all hours of operation and all process operators must be fully trained and conversant with the operating procedures.
- D4. All personnel shall only carry out tasks for which they have been trained.
- D5. (a) Records shall be kept of:
- (i) the types, quantities (in tonnes or part thereof) and origin of all incoming waste materials;
 - (ii) the types, quantities (in tonnes or part thereof) and destination of all outgoing waste materials including residues;
 - (iii) the types, quantities (in tonnes or part thereof) and destination of all outgoing reclaimed materials.
- (b) The form of these records shall be agreed in writing by the Agency before any wastes are kept or treated at the site. A summary of the records shall be sent to the Agency every month to arrive within 14 working days following the end of the month.
- (c) Records of quantities (in tonnes) required under condition D5(a) may be derived using volumes and standard density conversion factors, subject to control of wastes being maintained to the satisfaction of the Agency. The Agency may require wastes specified in Appendix 2(i) to be weighed for verification purposes.
- D6. A current and complete record shall be kept of the type, amount and location of wastes being held in storage.

Signed Carl Moss
Carl Moss
Area Waste Regulation Manager





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- D7. Records of the analysis of all wastes shall be kept on the site for 2 years and shall be made available to any duly authorised officer of the Agency at all reasonable times.
- D8. (a) The results of emission monitoring tests required by conditions H4 and H5 shall be submitted to the Agency each month. The form of these records shall be agreed in writing with the Agency before any keeping or treatment of wastes takes place. A summary of the records shall be sent to the Agency every month to arrive within 14 working days following the end of the month.
- (b) Emission monitoring test results shall be kept on the site for 2 years and shall be made available to any duly authorised officer of the Agency at all reasonable times.
- D9. (a) A site diary of A4 size shall be kept in the site office and be maintained daily to record the details required by the relevant conditions of this licence.
- (b) The site diary shall be kept on site for 5 years and shall be made available for inspection at all reasonable times to any duly authorised officer of the Agency.
- D10. All visitors to the site shall be required to sign in a visitors book.
- D11. An Incident Book shall be kept in the site office and be maintained to record the details required by the relevant conditions of this licence.
- D12. (a) All incidents at the site shall be recorded in the Incident Book in accordance with the Working Plan.
- (b) The Agency shall be informed forthwith of any incidents at the site.
- D13. (a) Details of any complaint about the site are to be recorded in the site diary along with any action taken. The details shall include the name, address and telephone number of the complainant where available, the time and date of complaint and the specific concerns of the complainant.
- (b) The Agency is to be informed forthwith of any complaints made about the site.

E. OPERATIONS AND WASTE HANDLING

- E1. Vehicles entering the site shall be under the direction of site staff at all times.
- E2. (a) All containers shall be stored in a safe and accessible manner such that each one may be visually inspected and so as to minimise the amount of handling necessary to find and locate any one of them and which allows any leaks to be readily identified and dealt with. Visual inspections shall be carried out daily and any container found to be leaking or defective shall have its contents immediately transferred to another suitable container or the container shall be placed in a secure larger container.

Signed Carl Moss
Carl Moss
Area Waste Regulation Manager



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- (b) All containers shall be stored in such a manner so as not to obstruct the means of access, egress or escape in the event of an emergency.
- (c) All wastes shall be segregated and stored so that in the event of the escape of any waste there is no risk of incompatible chemicals reacting.
- (d) Wastes shall be handled to minimise the risk of any spillage or emission of vapour and strictly in accordance with the procedures set out in the Working Plan.
- E3. No waste shall be deposited, kept or treated on any area of the site not bunded and covered by an impermeable surface.
- E4. Substances consisting of or containing highly odorous or lachrymatory materials shall be received at the site appropriately packaged and sealed and shall remain sealed whilst on site.
- E5. (a) The transfer station shall be equipped with a fork lift truck or similar machine to move wastes within the site.
- (b) In the event of a breakdown of the fork lift truck or similar machine, and no replacement being available within 24 hours, no further wastes specified in Appendix 2(i) shall be deposited at the site until a suitable machine is available to handle the waste. The date and time of any such breakdown shall be recorded in the site diary and notified to the Agency.
- E6. (a) Bulking-up operations shall be carried out in accordance with the Working Plan.
- (b) Bulking-up operations shall not be carried out where there is a risk of adverse chemical reactions or adverse physical interactions taking place.
- (c) Substances consisting of or containing the following shall not be bulked up by decanting or pumping unless agreed in writing with the Agency:
- (i) Substances assigned the risk phrases:
R1 Explosive when dry
R2 Risk of explosion by shock, friction, fire or other sources of ignition
R3 Extreme risk of explosion by shock, friction, fire or other sources of ignition
R4 Forms very sensitive explosive metallic compounds
R5 Heating may cause an explosion
R6 Explosive with or without contact with air
R7 May cause fire
R8 Contact with combustible material may cause fire
R9 Explosive when mixed with combustible material
R11 Highly flammable
R14 Reacts violently with water
R15 Contact with water liberates extremely flammable gases

Signed 

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Area Waste Regulation Manager





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- R16 Explosive when mixed with oxidising substances
- R17 Spontaneously flammable in air
- R18 In use, may form flammable/explosive vapour-air mixture
- R19 May form explosive peroxides
- R26 Very toxic by inhalation
- R30 Can become highly flammable in use

- (ii) Organic peroxides
- (iii) Polychlorinated biphenyls and polychlorinated terphenyls
- (iv) Highly odorous or lachrymatory materials
- (v) Ammonia
- (vi) Materials stored within the laboratory chemicals bay
- (vii) Unidentified materials

(d) No waste shall be bulked-up by decanting or pumping unless compatibility testing has been carried out in accordance with the Working Plan and the results have shown that bulking-up can be carried out in accordance with condition E6(b).

(e) All bulking-up operations shall be approved in writing by the site chemist and carried out under the supervision of the site chemist.

E7. Liquids or sludges from road tankers shall not be discharged into containers smaller than 1000 litres capacity.

E8. (a) Crushing of empty drums shall be restricted to those having contained only waste oils.

(b) After crushing, drums shall be transferred to a secure skip (or other similar container) for storage pending removal from the site.

(c) All crushing operations shall be approved in writing by the site chemist and carried out under the supervision of the site chemist.

E9. (a) At any one time only one activity, that is loading or unloading of wastes or bulking-up of wastes or sampling of wastes, shall be undertaken in Area E2 shown on Plan reference DFS/0794/01.

(b) At any one time only wastes from one Bay shall be bulked-up in Area E2 shown on Plan reference DFS/0794/01.

Signed 

Carl Moss

Area Waste Regulation Manager

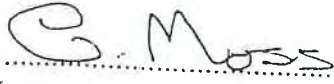


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- E10. Asbestos sheeting shall be stored in a covered, clearly labelled skip in accordance with current published guidelines.
- E11. Waste oils shall not be mixed with Toxic and Dangerous Waste (as defined in Council Directive 78/319/EEC[b]) or with polychlorinated biphenyls, polychlorinated terphenyls either separately or in combination.
- E12. Waste oils shall not be processed at the site if:
- (i) the content of polychlorinated biphenyls or polychlorinated terphenyls either separately or in combination is equal to or greater than 10 ppm; and/or
 - (ii) the flashpoint is less than 35 degrees Centigrade; and/or
 - (iii) the content of chlorinated compounds is equal to or greater than 500 parts per million.
- E13. No waste shall be stored at the site for a period longer than 6 months from the date of receipt on site.

F. WASTE CHECKING AND DEALING WITH UNAUTHORISED WASTES

- F1. (a) Except in an emergency all incoming waste specified in Appendix 2(i) shall be prenotified to the licence holder at least 24 hours prior to its receipt and information shall be obtained in accordance with the Working Plan.
- (b) Where due to an emergency wastes specified in Appendix 2(i) are received at the site without the 24 hour prenotification the details of the incoming wastes will be recorded in the site diary.
- F2. (a) Wastes specified in Appendix 2(i) shall only be received at the site in secure and suitable containers. Upon receipt each container shall be inspected to ensure that there are no leakages; any container which leaks or shows signs of leakage, shall immediately be placed into a larger secure container so as to contain the leakage.
- (b) Prior to off-loading, the labels on each container shall be inspected to confirm that the waste conforms to the description provided and with the requirements of this licence.
- F3. Upon receipt containers shall be clearly and visibly labelled to identify the waste category, date received and the producer, or alternatively given a control number which allows this information to be readily identified. The label shall remain legible throughout the period of storage. Containers of 30 litres capacity or greater must be individually labelled. Containers of less than 30 litres capacity of the same waste type and origin may be labelled as a group provided that they are stored together.
- F4. (a) Incoming wastes shall be sampled and analysed in accordance with Appendix 5 to this licence and the Working Plan, with the exception of wastes which are to remain sealed whilst on site as required by conditions of this licence.

Signed 
Carl Moss
Area Waste Regulation Manager



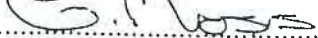


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- (b) Samples shall be taken by the chemist or an appropriately trained person.
- (c) The chemist shall supervise all necessary physical or chemical tests in accordance with the sampling and analysis scheme in the Working Plan.
- F5. After inspection of each container as required by condition F2(a) and the taking of samples as required by condition F4(a) the waste shall be transferred forthwith to the area directed by the chemist as the appropriate storage area.
- F6. No waste oil shall be processed at the site unless the licence holder has incorporated into the Working Plan, a specification for waste oil to be processed at the site. Testing carried out in accordance with Appendix 5 shall ensure conformance to this specification.
- F7. (a) Should any wastes be identified which are not permitted under the conditions of this licence, these wastes shall be isolated and the site manager and the Agency informed forthwith. Details including the producer of the waste, carrier of the waste, date of delivery, reason for non conformance and date of removal shall be recorded in the site diary.
- (b) Wastes isolated in accordance with F7(a) shall be temporarily stored in accordance with the Working Plan.
- (c) Wastes not permitted by the licence shall be removed from the site to a suitably licensed waste management site as soon as practicable but in any case within 2 working days of their receipt or other time agreed with the Agency.

G. ENVIRONMENTAL MEASURES

- G1. A plan of the site shall be displayed within the site such that it is readily visible to duly authorised officers of the Agency and emergency services personnel entering the site. The plan shall be kept up to date with details of the contents of storage bays and tanks.
- G2. (a) 'No smoking' warning signs shall be displayed at the entrance to the site, laboratory and operating areas.
- (b) There shall be no smoking within the site except within the administration, amenity and office areas.
- G3. Any loose waste which may be lying on the site shall be gathered daily and disposed of in such a way as to keep the site tidy.
- G4. (a) No waste material shall be burned within the boundaries of the site. A fire at the site shall be regarded as an emergency and immediate steps shall be taken to extinguish it. All such fires shall be reported to the Agency forthwith and the Fire Service immediately. Details shall be recorded in the incident book.

Signed 

Carl Moss

Area Waste Regulation Manager



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- (b) Fire fighting equipment shall be provided at the site to a specification agreed in consultation with the County Fire Officer and maintained in good repair in accordance with the manufacturer's instructions. Fire emergency procedures shall be regularly tested. Details of tests shall be recorded in the site diary.
- G5. (a) Inspections shall be carried out daily for evidence of rodent, pest and insect infestation on the site and details recorded in the site diary.
- (b) Appropriate steps shall be taken to control rodents, pests and insects on the site. A record shall be kept in the site diary of any treatment undertaken.
- G6. (a) A daily inspection shall be carried out both within and outside the boundaries of the site to ensure that there has been no detrimental effect caused by the operation of the site. In particular the inspection will look for any signs of leakage, spillage or tracking of oil, debris or other material outside the site. The inspection details shall be recorded in the site diary.
- (b) Where oil, debris or other materials are deposited outside the site by vehicles entering or leaving the site no further waste shall be imported onto the site until the affected area has been cleansed.
- G7. Dust control measures shall be implemented at the site whenever dust is generated by waste management operations at the site.
- G8. An annual report detailing the environmental performance of the site and including a summary of the results of the environmental monitoring carried out at the site shall be submitted to the Agency. The first report shall be submitted in writing by 1 August 1998 and thereafter on an annual basis. The form of the annual report shall be agreed in writing with the Agency.

H. EMISSIONS & ODOUR MONITORING AND CONTROL

- H1. The operator shall install equipment as part of the oil reclamation plant to ensure compliance with the emission limits specified in condition H3. Any abatement equipment will be alarmed to indicate incorrect working conditions and regularly checked to confirm and assure its effectiveness. Details of checks shall be noted in the site diary.
- H2. The operator shall use activated carbon filters to reduce the final emission of volatile organic compounds from the condenser vents.
- H3. (a) The following concentration limits for emissions to air shall apply to the vents from the carbon filter:
- (i) Volatile organic compounds (excluding particulate matter) expressed as carbon 10 milligrams/cubic metre.

Signed

Carl Moss


Carl Moss

Area Waste Regulation Manager



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- (ii) Ammonia 10 milligrams/cubic metre,
Amines 5 milligrams/cubic metre
Hydrogen sulphide 1 milligram/cubic metre
Volatile organic sulphur compounds 1 milligram/cubic metre
- (b) The reference conditions for the concentration limits for all releases to air from the oil reclamation tanks shall be: temperature 0 degrees Centigrade, pressure 101.3 kiloPascals (1 atmosphere), no correction for water vapour and oxygen.
- H4. Emissions monitoring tests will be carried out at the boundary of the site at a frequency of once per week for volatile organic compounds, ammonia, amines, hydrogen sulphide and volatile organic sulphur compounds by methods agreed with the Agency.
- H5. Emissions monitoring tests will be carried out on the oil plant daily on the release vents of the carbon filter for volatile organic compounds and at a frequency of once per month for ammonia, amines, hydrogen sulphide and volatile organic sulphur compounds by methods agreed with the Agency.
- H6. The frequency of emissions monitoring tests required by conditions H4 and H5 shall be regularly reviewed by the Agency and the licence holder.
- H7. (a) No waste shall be deposited at the site unless the licence holder has undertaken monitoring to identify the background levels of volatile organic compounds, ammonia, amines, hydrogen sulphide and volatile sulphur compounds by methods and for a period agreed with the Agency.
- (b) Within 9 months of the issue of the licence, the licence holder shall submit in writing to the Agency a report detailing the release points (including fugitive releases) at the site of volatile organic compounds and potentially odorous substances and shall identify methods of preventing and minimising such releases. Methods shall be agreed in writing by the Agency.
- H8. (a) Any abnormal emission test result will be re-tested immediately, if the result is confirmed then immediate action must be taken to reduce the emission to the required standard.
- (b) Abnormal results must be reported to the Agency forthwith. If there is likely to be a significant effect outside the premises, the local authority Environmental Health Department shall be notified.
- H9. Malfunction or breakdown leading to abnormal emissions shall be dealt with and reported to the Agency immediately and process operations reduced or closed down as soon as is practicable until normal operation can be restored.
- H10. Essential spares shall be kept on the site for all equipment and instrumentation concerned with emission control and shall be maintained in good working order.

Signed 

Carl Moss

Area Waste Regulation Manager





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- H11. Fugitive emissions from the site shall be minimised at all times.
- H12. A 'clean nose' inspection to detect any odours escaping from the site shall be carried out around the outside perimeter of the site by a nominated employee at the start of each shift in accordance with the Working Plan and the results recorded in the site diary.
- H13. Odour control measures including appropriate plant, equipment and operational procedures and the immediate removal of waste which is giving rise to odours detectable beyond the perimeter of the site shall be implemented at the site. At no time shall any operation be continued that gives rise to any offensive odour which is noticeable beyond the perimeter of the site. Occurrences of offensive odours detectable beyond the perimeter of the site shall be recorded in the Incident Book.

J. NOISE

- J1. (a) The licence holder shall employ the best practicable means to minimise noise and vibration produced by the operations, including plant maintenance and shall comply with the recommendations in the latest revision of BS 5228 Noise Control on Construction and Open Sites.
- (b) All vehicles and mechanical plant used on site shall be fitted with effective exhaust silencers and shall be maintained in a good and efficient working order. Machines in intermittent use shall be shut down in the periods between work or throttled down to a minimum. The licence holder shall remove from the site any item of plant which is not effectively silenced in accordance with current published guidelines.
- (c) The licence holder shall furnish such information as may be requested by the Agency in relation to any sound levels emitted by plant or equipment installed on the site, or which the licence holder intends to install on the site, and shall afford all reasonable facilities to enable the Agency to carry out such investigations as may be necessary.
- (d) If required by the Agency, a noise survey shall be carried out to establish noise levels.

K. DRAINAGE

- K1. All site drainage facilities shall be constructed and maintained to a specification in accordance with the Working Plan so as to prevent
- (i) the accumulation of water on the surface of the site;
 - (ii) the pollution of surface waters or groundwater.
- K2. Manholes and gullies shall be inspected at least every month and cleaned as required. Inspection details and emptyings shall be recorded in the site diary.

Signed Carl Moss
Carl Moss
Area Waste Regulation Manager



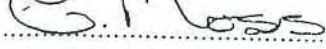


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- K3. Drain manholes shall be colour coded to indicate whether surface water drain (blue) or foul water drain (red).
- K4. (a) Interceptors shall be inspected at least weekly in accordance with the Working Plan and details shall be recorded in the site diary.
(b) Interceptors and the storage tank shall be emptied in accordance with the Working Plan and emptyings recorded in the site diary.
- K5. (a) Any liquid spillage other than clean water shall be dealt with immediately. A supply of suitably absorbent material shall be maintained on site for this purpose, for example absorbent granules, soda ash, lime or sand.
(b) Any liquid spillage of 25 litres or more shall be treated as an incident and the time, date and nature of the spillage or leakage and the subsequent action taken to clean it up, shall be recorded in the Incident Book. The absorbent material used to clear the spillage shall be disposed of at an appropriately licensed waste management site.
- K6. (a) Nothing other than uncontaminated site drainage resulting from rainfall shall be discharged to the surface water sewer.
(b) Spillages or effluent contaminated water shall be contained for disposal off site or shall be discharged to foul sewer under an agreement from Severn Trent Water Limited.

L. RESTORATION

- L1. In the event that the site is shutdown or closed for the keeping or treatment of wastes for whatever reason the licensee or his agent shall in consultation with and to the satisfaction of the Agency ensure that:
- (i) The site is restored so that there is no residual contamination or risk of pollution.
- (ii) All imported materials are removed from the site and disposed of at a suitably licensed waste management site.
- (iii) All manholes, gullies, interceptors and bunds are cleaned and emptied.
- (iv) All tanks, pipes and pumps are removed except where such equipment may be reused in situ.

Signed 
Carl Moss
Area Waste Regulation Manager





ENVIRONMENT
AGENCY

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M. FINANCIAL PROVISION

- M1. The financial provision for meeting the obligations under this licence set out in the Agreement made between the holder and the Agency dated 18 June 1997 shall be maintained by the holder throughout the subsistence of this licence and the holder shall produce evidence of such provision whenever required by the Agency.

Signed Carl Moss

Carl Moss

Area Waste Regulation Manager





Licence No. WR.1.057.12

APPENDIX ONE - LICENCE APPLICATION DOCUMENTS

Document Title	Reference	Date
Planning Permission 407300 (P92C0057)	Application Appendix A1	05/92
Planning Permission P93G0135	Application Appendix A2	05/93
Planning Permission 407352/P94G0455	Application Appendix A4	01/95
Company History	Application Appendix B1	12/94
Company Brochure	Application Appendix B2	-
Waste Types & Maximum Quantities	Application Appendix C	08/96
Working Plan: Volume 1	Rev. 5.2	06/97
Working Plan: Volume 2	Rev 2.0	08/96

Signed Carl Moss
Carl Moss
Area Waste Regulation Manager





Licence No. WR.1.057.12

APPENDIX TWO:

(i) WASTE TRANSFER STATION: WASTE TYPES AND QUANTITIES:

<u>Waste Category</u>	<u>Definition</u>	<u>Daily Quantity (tonnes)</u>		
		<u>Liquid</u>	<u>Sludge</u>	<u>Solid</u>
A10	Hydrochloric Acid	10	10	10
A20	Sulphuric Acid	10	10	10
A30	Nitric Acid	10	10	10
A40	Chromic Acid	10	10	10
A50	Phosphoric Acid	10	10	10
A60	Hydrofluoric Acid	2	2	2
A90	Others	10	10	10
B10 including B11 B12 B13 B14 B15	All Aliphatic acids Aromatic acids Acid anhydrides Acid chlorides (Smalls only) Sulphonic acids	10	10	10
C10 including C11 C12	Alkali metal oxides and hydroxides/calcium oxide, proprietary alkaline cleaners Sodium and/or potassium hydroxides or oxides Calcium oxides	10	10	10
C20	Ammonia	5	5	0
C90 including C91 C92	Others Calcium hydroxide Sodium and or potassium carbonates	10	10	10
D10	Cadmium	5	5	5
D20	Mercury	5	5	5

Signed Carl Moss
Carl Moss
Area Waste Regulation Manager

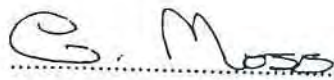




Licence No. WR.1.057.12

(i) WASTE TRANSFER STATION: WASTE TYPES AND QUANTITIES (cont)

<u>Waste Category</u>	<u>Definition</u>	<u>Daily Quantity (tonnes)</u>		
		<u>Liquid</u>	<u>Sludge</u>	<u>Solid</u>
D30	Lead	5	5	5
D40	Arsenic	5	5	5
D80	Mixed toxic metal compounds	10	10	10
D90 including D91 D92 D93 D94 D95 D96 D97	Others Copper Zinc Barium (water soluble & insoluble forms) Thallium Nickel Vanadium Silver	10	10	10
E10	Iron	10	10	10
E20	Aluminium	10	10	10
E90 including E91 E92	Others Ammonium salts Titanium salts	10	10	10
F10 including F11 F12	Alkali, alkaline earth and other hazardous metals Sodium and potassium Cadmium	0	0	0.025
F10 including F13 F14 F15	Alkali, alkaline earth and other hazardous metals Mercury Aluminium Magnesium	0.05	0.05	0
F90	Others	0	0	0.025

Signed 
Carl Moss
Area Waste Regulation Manager



Licence No. WR.1.057.12

(i) WASTE TRANSFER STATION: WASTE TYPES AND QUANTITIES (cont)

<u>Waste Category</u>	<u>Definition</u>	<u>Daily Quantity (tonnes)</u>		
		<u>Liquid</u>	<u>Sludge</u>	<u>Solid</u>
G10 including G11 G12	Hazardous metal oxides Cadmium oxide Beryllium oxide	0	0	0.25
G90	Others	0	0	0.025
H10 including H11 H12 H13	Cyanides Sodium and potassium cyanides Soluble complex cyanides Ferro- and ferri- cyanides	10	10	10
H20 including H21	Others which liberate toxic gases on acidification Sulphides, selenides, tellurides and arsenides	2	2	2
H30 including H31 H32 H33	Oxidising compounds Hypochlorites and chlorites Chlorates, perchlorates, bromates, iodates, periodates, persulphates & permanganates Peroxides	5	5	5
H40 including H41 H42 H43	Toxic compounds Chromates Fluorides, silicofluorides, borofluorides Arsenates and arsenites	10	10	10
H90 including H91 H92 H93 H94	Others Carbides and acetylides (smalls only) Borates Nitrites Nitrates	5	5	5
J13	Sheet asbestos composite and asbestos materials	0	5	5
J20	Slag including boiler and flue cleansings	0	10	10

Signed Carl Moss
Carl Moss
Area Waste Regulation Manager





Licence No. WR.1.057.12

(i) WASTE TRANSFER STATION: WASTE TYPES AND QUANTITIES (cont)

<u>Waste Category</u>	<u>Definition</u>	<u>Daily Quantity (tonnes)</u>		
		<u>Liquid</u>	<u>Sludge</u>	<u>Solid</u>
J30	Mineral processing wastes	5	5	5
J50	Contaminated water	20	10	0
J60	Metal Scrap	0	10	10
J90	Others	5	5	5
K10 including K11 K12	Hydrocarbons (not included in M) Aliphatic hydrocarbons Aromatic hydrocarbons	20	10	10
K20 including K21	Phenols and analogues and derivatives Chlorinated phenols and analogues	10	10	10
K30	Peroxides	0.05	0.05	0.05
K40 including K41 K42 K43 K44	Halogenated cleaning compounds Trichloroethylene Perchloroethylene Trichloroethane Trichlorotrifluorethane	10	10	10
K50 including K51	Halogenated compounds excluding- cleaning compounds Polychlorinated biphenyls and analogues (smalls only)	10	10	10
K60 including K61 K62	Organo metallics Tetraethyl lead Tetramethyl lead	0.5	0.5	0.5
K70 including K71 K72 K73 K74	Nitrogen, sulphur or phosphorus containing compounds Amines and amides Nitro compounds Nitriles Isocyanates	20	20	20

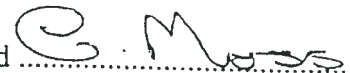
Signed Carl Moss
Carl Moss
Area Waste Regulation Manager



Licence No. WR.1.057.12

(i) WASTE TRANSFER STATION: WASTE TYPES AND QUANTITIES (cont)

<u>Waste Category</u>	<u>Definition</u>	<u>Daily Quantity (tonnes)</u>		
		<u>Liquid</u>	<u>Sludge</u>	<u>Solid</u>
including K75	Other organo nitrogen compounds, vinyl piridine			
K76	Organophosphorus compounds			
K77	Organosulphur compounds (mercaptans only as smalls)			
K80	Oxygen containing compounds	10	10	0
including K81	Esters			
K82	Ethers			
K83	Aldehydes and ketones			
K84	Alcohols			
K90	Others	10	10	10
including K91	Chelating compounds			
K92	Phthalates			
L10	Precursors, monomers and products of incomplete polymerisation	10	10	10
including L11	Epoxy resins (not finished products)			
L12	Polyester resins (not finished products)			
L13	Phenol-formaldehyde resins (not finished products)			
L20	Finished products and manufacturing scrap	10	10	10
including L22	Polyurethane			
L40	Latex, latex and rubber solutions and suspensions	10	10	10
L50	Synthetic adhesive wastes	10	10	10
L60	Ion exchange resin wastes	5	5	10
M10	Mineral oils	20	10	0
M20	Kerosene and derv	20	10	0
M30	Fuel oil	20	10	0

Signed 
Carl Moss
Area Waste Regulation Manager





Licence No. WR.1.057.12

(i) WASTE TRANSFER STATION: WASTE TYPES AND QUANTITIES (cont)

<u>Waste Category</u>	<u>Definition</u>	<u>Daily Quantity (tonnes)</u>		
		<u>Liquid</u>	<u>Sludge</u>	<u>Solid</u>
M40	Vegetable and other oils	20	10	0
M50	Oil/water mixtures including suds oil (less than 25% oil)	20	10	0
M60	Fats, waxes and greases	20	20	20
N10 including N11 N13	Pharmaceuticals and cosmetic products Pharmaceutical products in retail containers Pharmaceutical products in bulk and production containers	10	10	10
N20 including N21 N22 N23	Biocides Pesticides Herbicides Fungicides	5	5	5
P10	Mixed organic compounds	10	10	10
P20	Mixed inorganic compounds	10	10	10
P30 including P31 P32	Unidentified chemicals (smalls only) Organics identified by trade names only Inorganics identified by trade names only	0.1	0.1	0.1
Q10	Used filter materials	0	0	10
Q20	Contaminated rubbish	0	0	10
Q30	Empty used containers	0	0	5
Q40	Effluent treatment sludge	5	10	10
R10	Tank cleaning sludge	10	10	0
R20	Interceptor pit wastes	10	10	0
R30	Printing industry wastes	10	10	10

Signed Carl Moss
Carl Moss
Area Waste Regulation Manager



Licence No. WR.1.057.12

(i) WASTE TRANSFER STATION: WASTE TYPES AND QUANTITIES (cont)

<u>Waste Category</u>	<u>Definition</u>	<u>Daily Quantity (tonnes)</u>		
		<u>Liquid</u>	<u>Sludge</u>	<u>Solid</u>
R40	Dyestuffs wastes	10	10	10
R50	Distillation residues	10	10	10
R70	Tar, pitch, bitumen and asphalts	10	10	10
R80	Paint waste; varnish	20	20	20
S50 including S51 S52	Soaps and detergents Soaps Detergents	10	10	10
S90 including S91 S92	Other industrial waste Carbon fibre Glass fibre	10	10	10

(ii) EXCLUDED WASTES

Certain wastes falling into the Department of the Environment categories listed in this Appendix shall be rigorously excluded from both the waste transfer station and oil reclamation facility:

1. Substances subject to control under the Radioactive Substances Act 1993.
2. Substances subject to control under the Misuse of Drugs Act 1985.
3. Prohibited carcinogens as defined in Regulation 4 of Control of Substances Hazardous to Health Regulations 1994 excepting those arising from laboratory clearances. The maximum total aggregate quantity of such substances permitted to be stored at the site is 5 kg and no such wastes shall be stored at the site for longer than three months from the date of delivery.
4. Those substances assigned the Risk Phrase (R45) 'May cause cancer' excepting smalls or waste oil products. The maximum total aggregate quantity of such smalls permitted to be stored at the site is 25 kg and no such wastes shall be stored at the site for longer than three months from the date of delivery.
5. Infectious substances, Class 6, Division 6.2 as defined by the Carriage of Dangerous Goods by Road and Rail (Classification, Packaging and Labelling) Regulations 1994.

Signed C. Moss

Carl Moss

Area Waste Regulation Manager





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6. Percussives and explosives (Class 1, Divisions 1.1 to 1.5) as defined in the Classification and Labelling of Explosives Regulations 1983.
7. Compressed toxic gases, Class 2, Division 2.3 as defined by the Carriage of Dangerous Goods by Road and Rail (Classification, Packaging and Labelling) Regulations 1994.
8. Class 4 and 5 substances, Divisions 4.1, 4.2, 4.3, 5.1 and 5.2 assigned to Packing Group 1 classification as defined by the Carriage of Dangerous Goods by Road and Rail (Classification, Packaging and Labelling) Regulations 1994 and including materials liable to ignite, explode or result in vigorous reactions when in contact with air or water or themselves, except as smalls. The maximum total aggregate quantity of such smalls permitted to be stored at the site is 25 kg and no such wastes shall be stored at the site for longer than three months from the date of delivery.
9. Materials consisting of or containing polychlorinated biphenyls, polychlorinated terphenyls and analogous and hazardous substitutes excepting where they arise within small electrical components. The maximum total aggregate of such electrical components permitted to be stored at the site is 25 kg.
10. Materials where chlorinated dioxins and/or furans are indicated as contaminants.

Signed C. Moss
Carl Moss
Area Waste Regulation Manager



Licence No. WR.1.057.12

APPENDIX THREE

WASTE OIL RECLAMATION FACILITY: WASTE TYPES AND QUANTITIES

<u>Waste Category</u>	<u>Definition</u>	<u>Daily Quantity (tonnes)</u>		
		<u>Liquid</u>	<u>Sludge</u>	<u>Solid</u>
M10	Mineral Oils	80	10	0
M20	Kerosene and derv	80	10	0
M30	Fuel Oil	80	10	0
M40	Vegetable & Other oils	80	10	0
M50	Oil/water mixtures	80	10	0

Signed Carl Moss
Carl Moss
Area Waste Regulation Manager

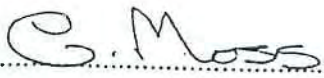




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APPENDIX FOUR: MAXIMUM STORAGE CAPACITIES

Waste Transfer Station (Plan DFS/0794/01)	Maximum Quantity
Bay A1	140 x 205 litre drums or equivalent
Bay A2	64 x 205 litre drums or equivalent
Bay A3	24 x 205 litre drums or equivalent
Bay A4	24 x 205 litre drums or equivalent
Bay A5	50 x 205 litre drums or equivalent
Bay A6	1 x 0.5 m ³ fireproof bin containing smalls
Bay A7	1 x 0.5 m ³ fireproof bin containing smalls
Bay B1	50 x 205 litre drums or equivalent
Bay B2	180 x 205 litre drums or equivalent
Bay B3	36 x 205 litre drums or equivalent
Bay B4	36 x 205 litre drums or equivalent
Bay B5	64 x 205 litre drums or equivalent
Bay B6	30 x 205 litre drums or equivalent
Bay B7	172 x 205 litre drums or equivalent
Bay C1	200 x 205 litre drums or equivalent
Bay D1	1 x 0.5 m ³ fireproof bin containing smalls
Bay D2	1 x 0.5 m ³ fireproof bin containing smalls
Bay D3	1 x 0.5 m ³ fireproof bin containing smalls
Bay D4	1 x 0.5 m ³ fireproof bin containing smalls
Bay D5	1 x 10 m ³ skip or equivalent
Bay D6	1 x 15 m ³ skip or equivalent
Bay E1	20 empty liquid propane gas cylinders
Oil reclamation facility (Plan DFS/0695/02)	870,000 litres

Signed 
Carl Moss
Area Waste Regulation Manager





Licence No. WR.1.057.12

APPENDIX FIVE

SAMPLING AND ANALYTICAL REQUIREMENTS

Sampling and Acceptance procedure

1. On arrival at the site all wastes shall be checked in accordance with the conditions of this licence and the Working Plan.
2. Once the site manager is satisfied that the documentation is in order, including Duty of Care waste transfer notes and waste descriptions or special waste consignment notes (where appropriate), a representative sample of the load shall be taken.
3. The sample shall be clearly labelled to indicate:
 - i) The producer of the waste
 - ii) The carrier of the waste
 - iii) The date and time
 - iv) The process from which the waste arose
 - v) An identification mark/number
4. The appropriate 'site test' (A, B or C) shall be carried out on the sample and the results recorded on a form with the information:
 - i) The producer of the waste
 - ii) The carrier of the waste
 - iii) The date and time of receipt and analysis
 - iv) The process from which the waste arose
 - v) Description of the waste and waste code
 - vi) An identification mark/number
 - vii) The purpose of the test
 - viii) The results of the test
 - ix) The process route for the waste
5. A summary of 'site test' results shall be submitted to the Agency on a quarterly basis in the form of a quarterly report. The form of this quarterly report shall be agreed in writing by the Agency.
6. The sample shall be retained on site and under appropriate storage conditions for a period of not less than 2 months. This sample shall be of adequate volume to allow further analysis which may be required by the Agency.
7. Any non-conformance to the pre-acceptance waste specification (description and sample), waste description on consignment documentation or permitted waste types and licence conditions shall be recorded and dealt with as detailed in condition F7.

Signed 

Carl Moss

Area Waste Regulation Manager





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Analysis

9. Physical and chemical tests shall be carried out to ensure the following objectives are met:

Site A test - Non bulk wastes

Purpose:

Analysis of a waste type to confirm suitability for acceptance and conformance of material with:

- pre-acceptance description and sample
- waste description on consignment documentation
- permitted waste types and licence conditions

Site test B - Liquid/sludge wastes from different sources which are to be bulked

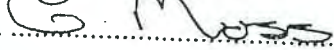
Purpose:

As site test A plus to verify compatibility with other waste with which it may be mixed.

Site test C - Oil wastes for processing

Purpose:

As site test B plus to verify suitability of the waste for processing.

Signed 
Carl Moss
Area Waste Regulation Manager